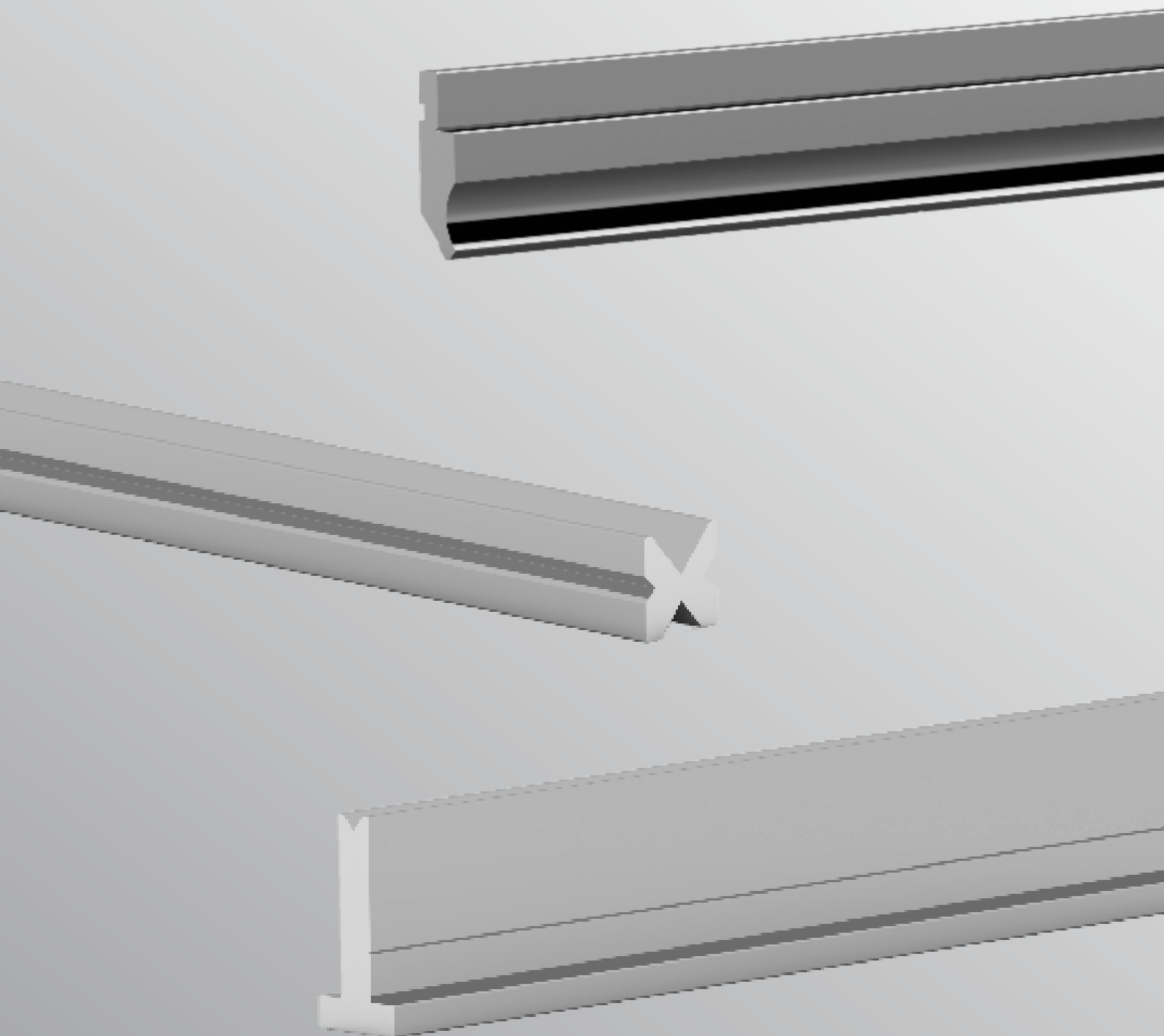
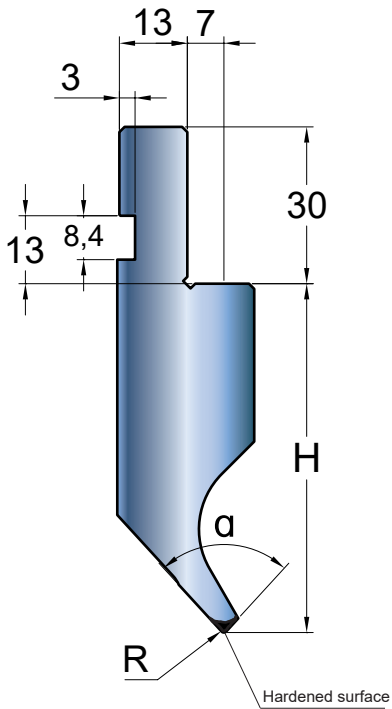


AMADA - PROMECAM STYLE

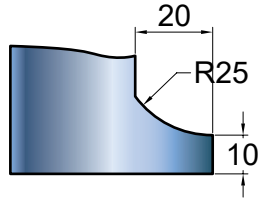




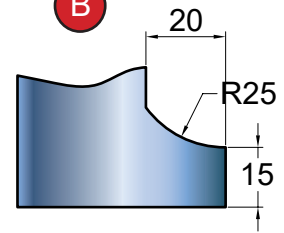
Standard clamp



**Standard Horn
Typ / Type**

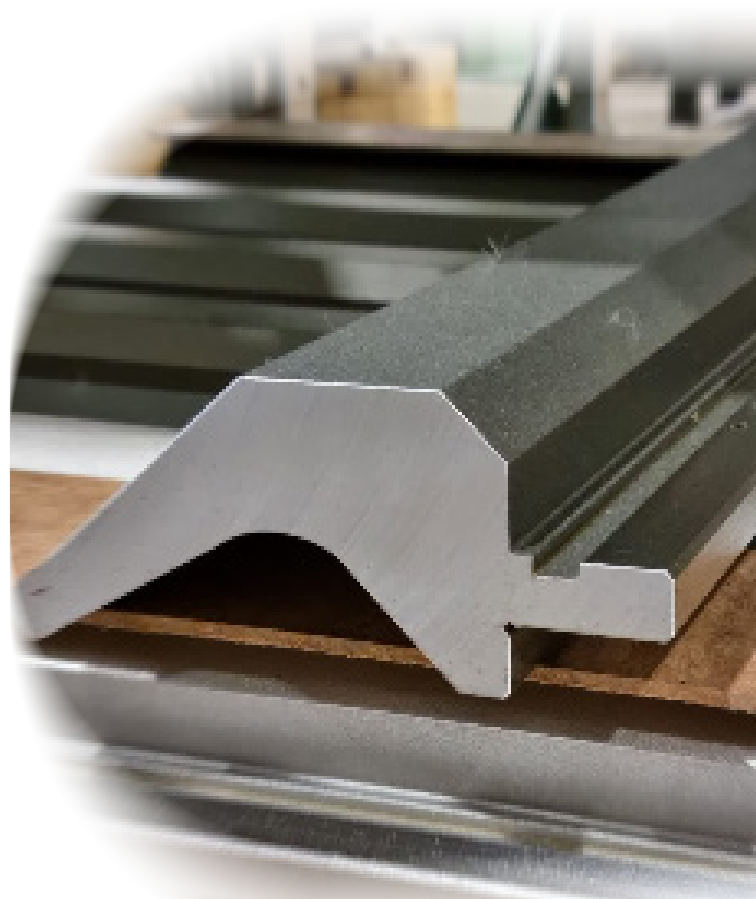
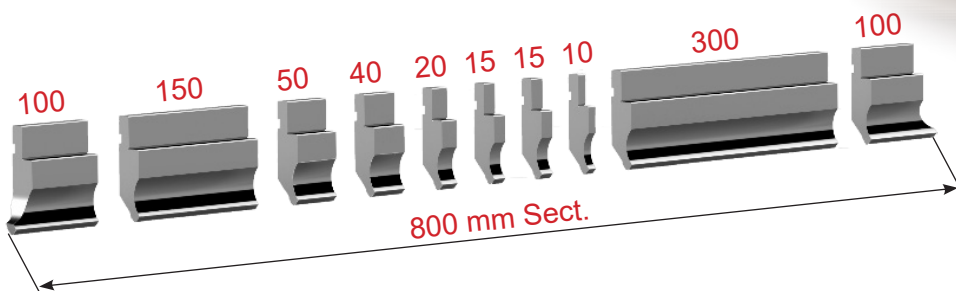
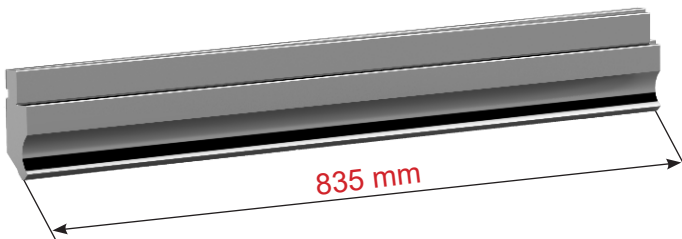
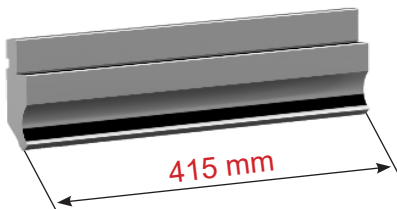


**Standard Horn
Typ / Type**



Max. obciążenie krawędzi wynosi 50% maksymalnego obciążenia stempla.
The horns' max load is 50% of the max load of the punch.

Standardowe długości- Standard Lengths





kN/m	KOD	α	R	H	Mt
1000	AM 1275	75°	0.80	67.60	■
	AM 1853	85°	0.25	66.50	■
	AM 1200	85°	0.80	66.50	■
	AM 1201	85°	3.00	65.45	■

88° - 90° available on request

Typ / Type **A**

kN/m	KOD	α	R	H	Mt
350	AM 1857	85°	0.25	67.00	■
	AM 1170	85°	0.60	66.74	■

88° - 90° available on request

Typ / Type **A**

kN/m	KOD	α	R	H	Mt
1000	AM 1230	85°	0.80	105.00	■
	AM 1231	85°	3.00	105.00	■

88° - 90° available on request

Typ / Type **A**



kN/m	KOD	α	R	H	Mt
400	AM 1855	85°	0.60	135.00	■

88° - 90° available on request

Typ / Type **A**

kN/m	KOD	α	R	H	Mt
500	AM 1270	85°	0.60	95.00	■

88° - 90° available on request

Typ / Type **A**



kN/m	KOD	α	R	H	Mt
500	AM 1865	85°	0.25	90.00	■
	AM 1672	85°	0.80	89.70	■
	88° - 90° available on request				

**Horn
Typ / Type**
A

kN/m	KOD	α	R	H	Mt
500	AM 1867	85°	0.25	104.50	■
	AM 1151	85°	0.80	104.50	■
	AM 1866	85°	3.00	103.50	■
88° - 90° available on request					

**Horn
Typ / Type**
A

kN/m	KOD	α	R	H	Mt
600	AM 1864	85°	0.25	89.70	■
	AM 1660	85°	0.80	89.58	■
	AM 1863	85°	3.00	88.50	■
88° - 90° available on request					

**Horn
Typ / Type**
A

kN/m	KOD	α	R	H	Mt
600	AM 1849	85°	0.80	165.00	■
88° - 90° available on request					

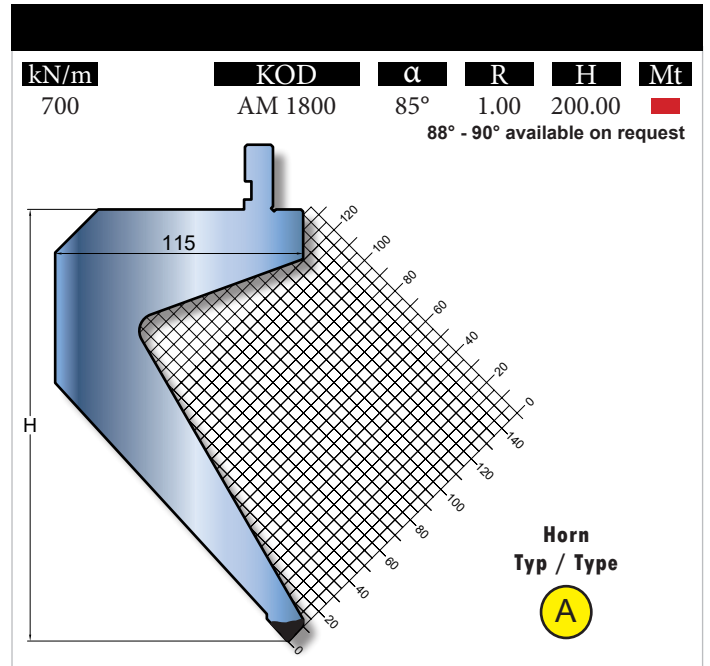
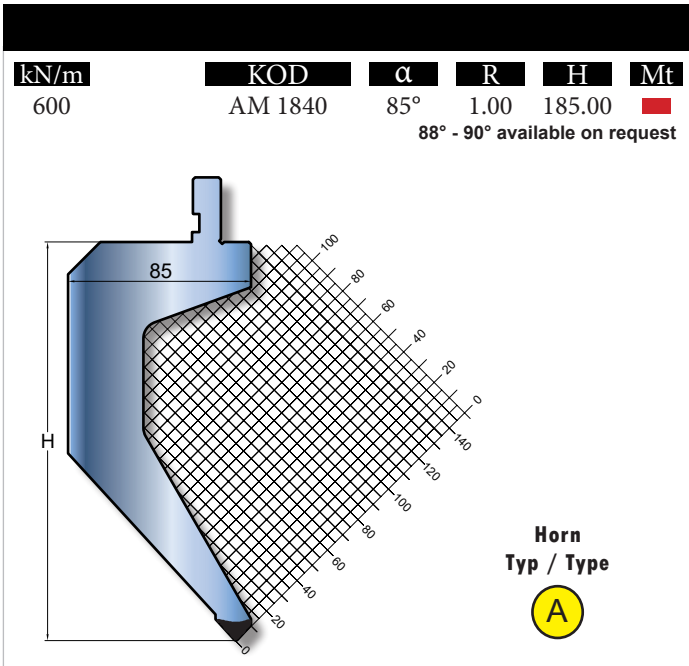
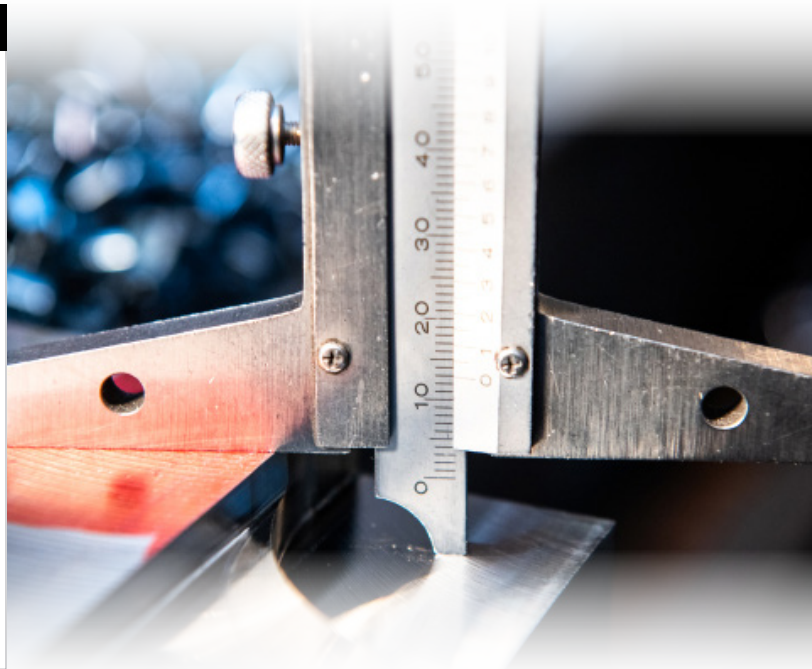
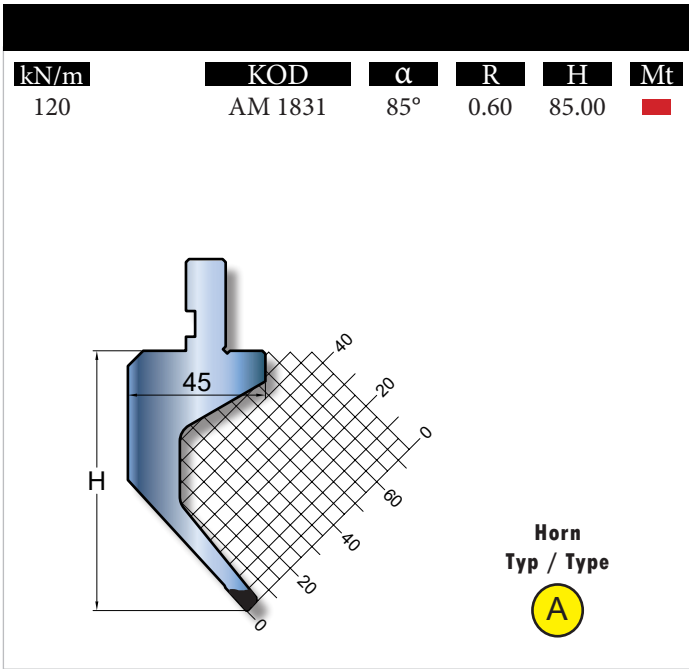
**Horn
Typ / Type**
A

kN/m	KOD	α	R	H	Mt
700	AM 1848	85°	0.80	145.00	■
88° - 90° available on request					

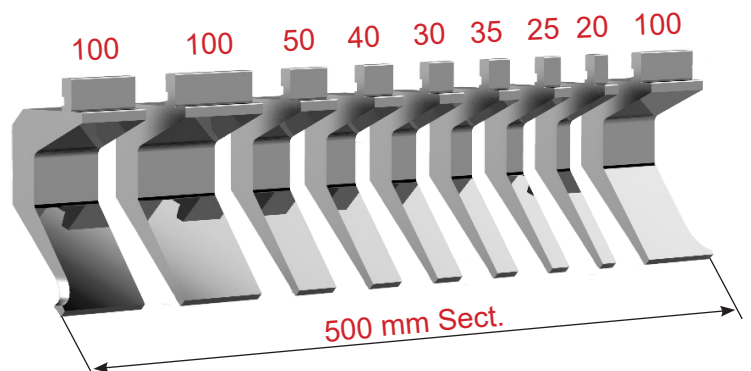
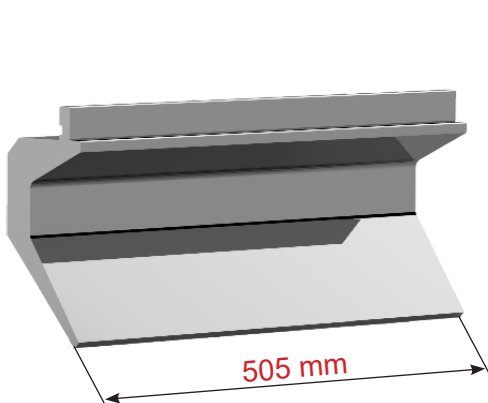
**Horn
Typ / Type**
A

kN/m	KOD	α	R	H	Mt
500	AM 1835	85°	0.80	120.00	■
88° - 90° available on request					

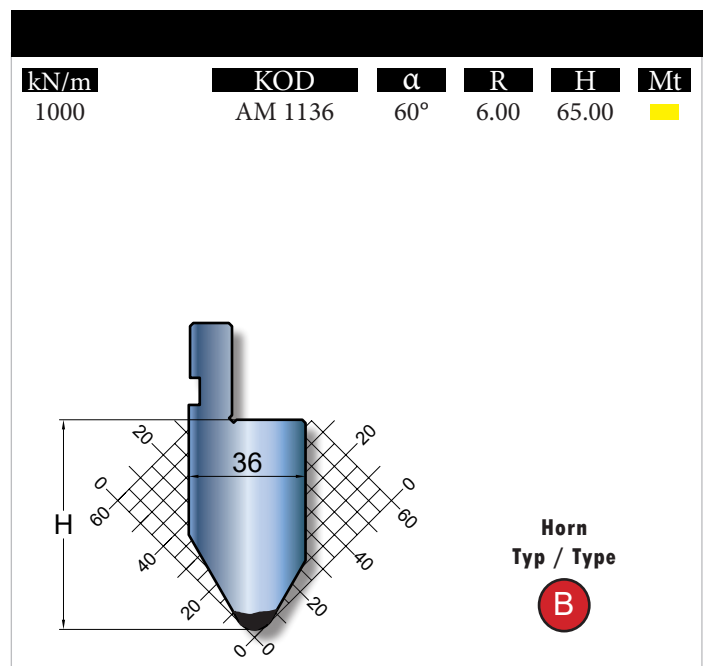
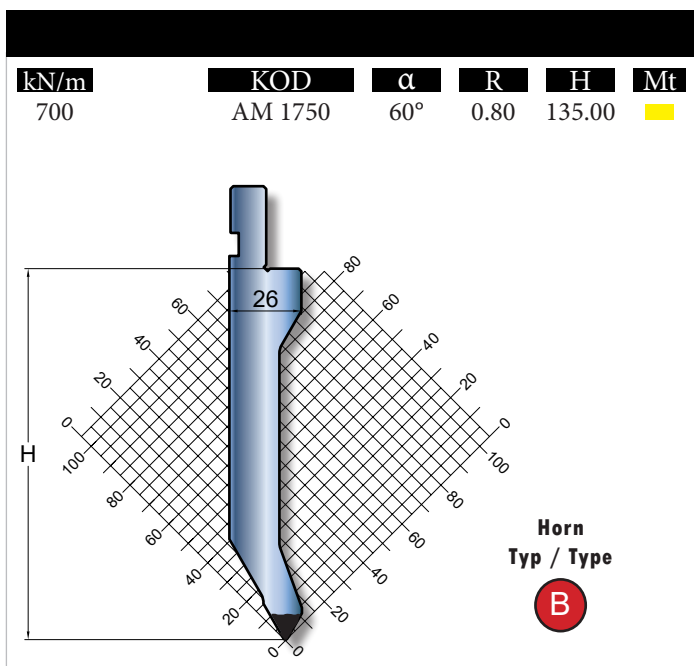
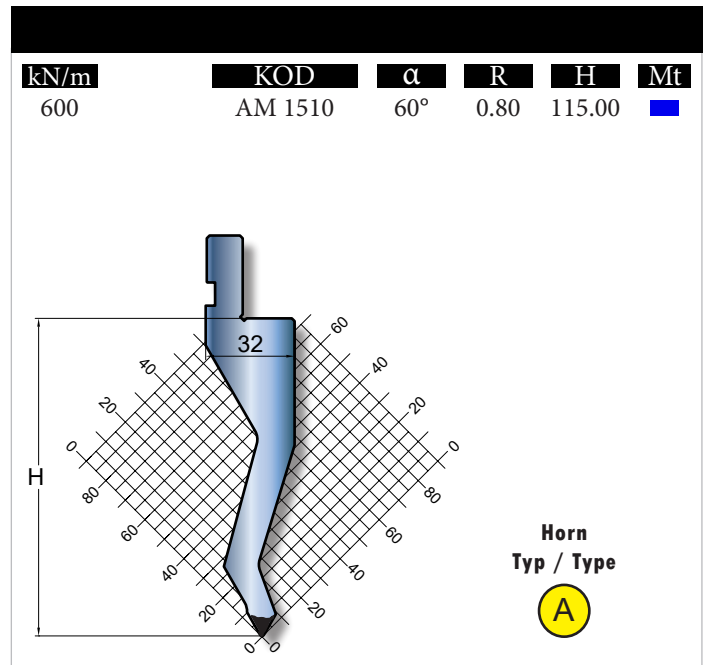
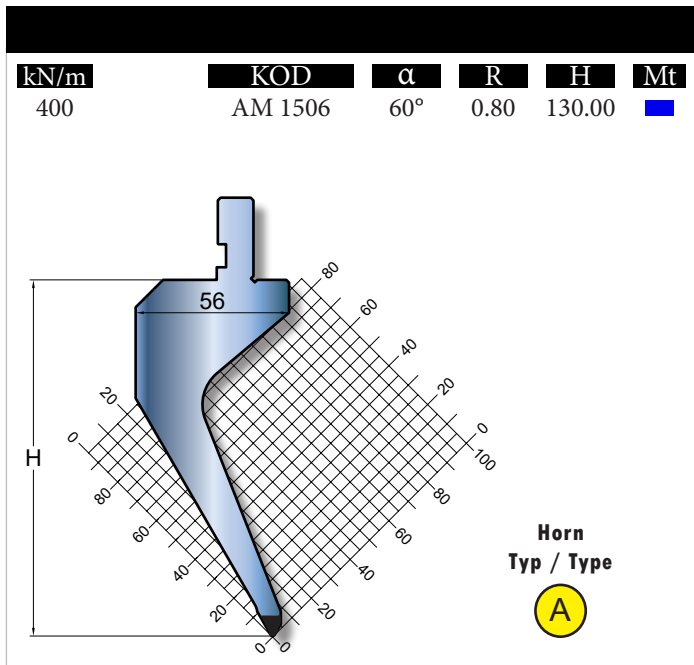
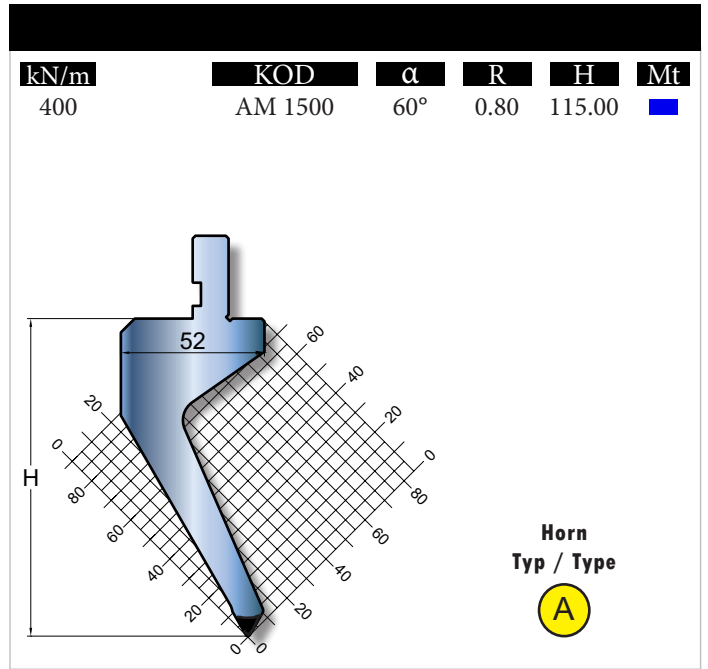
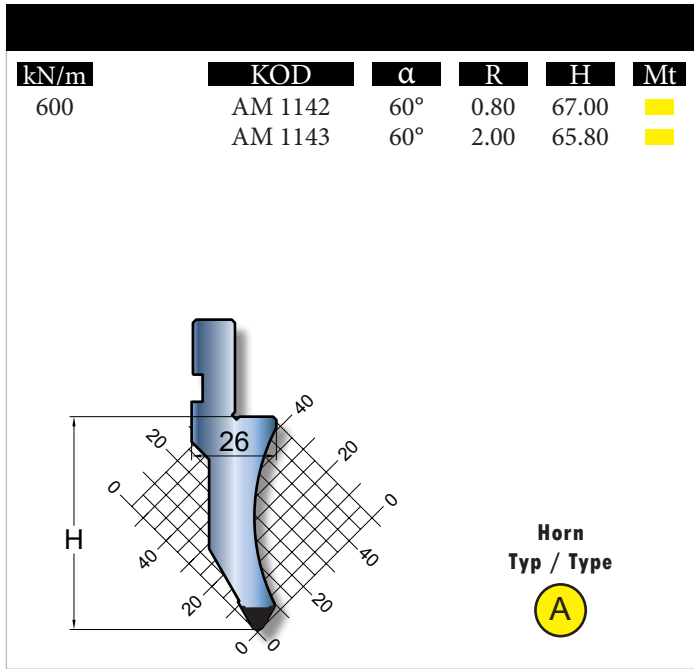
**Horn
Typ / Type**
A

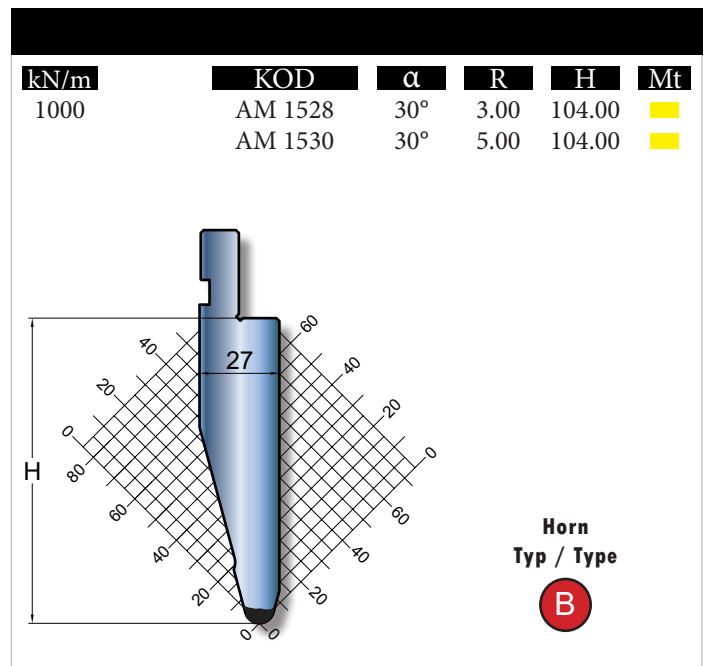
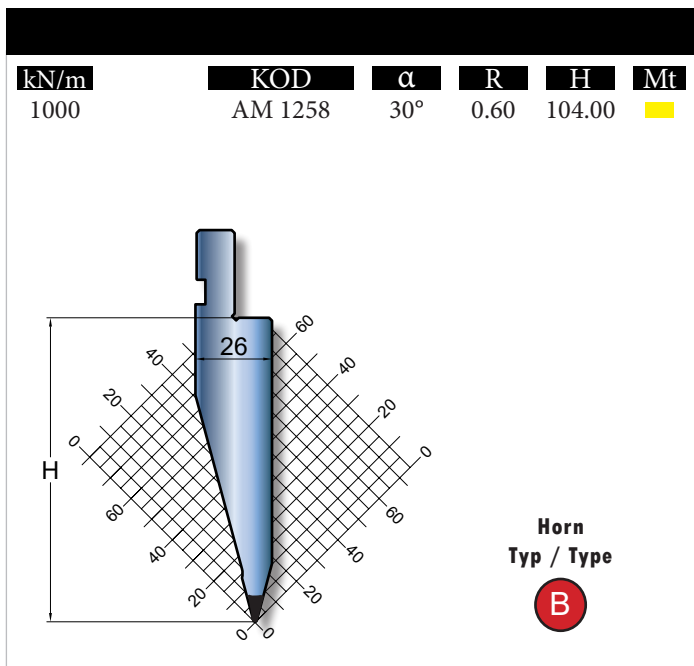
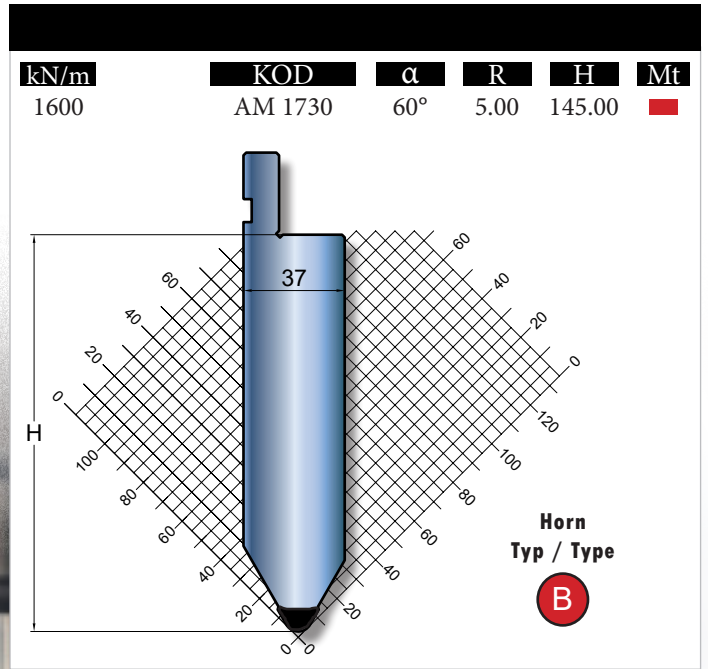
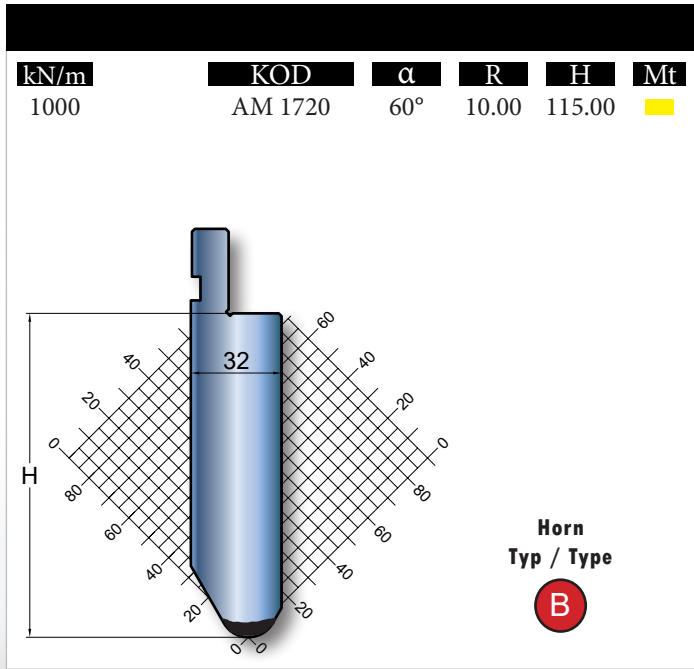


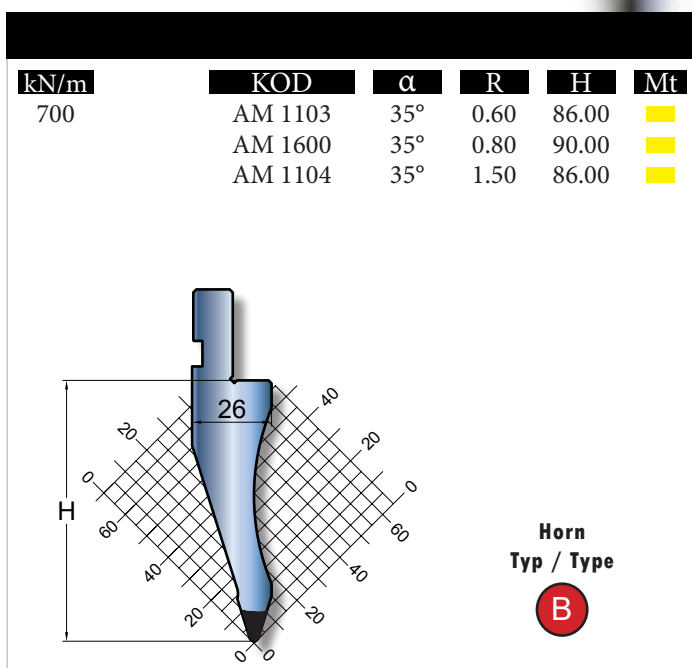
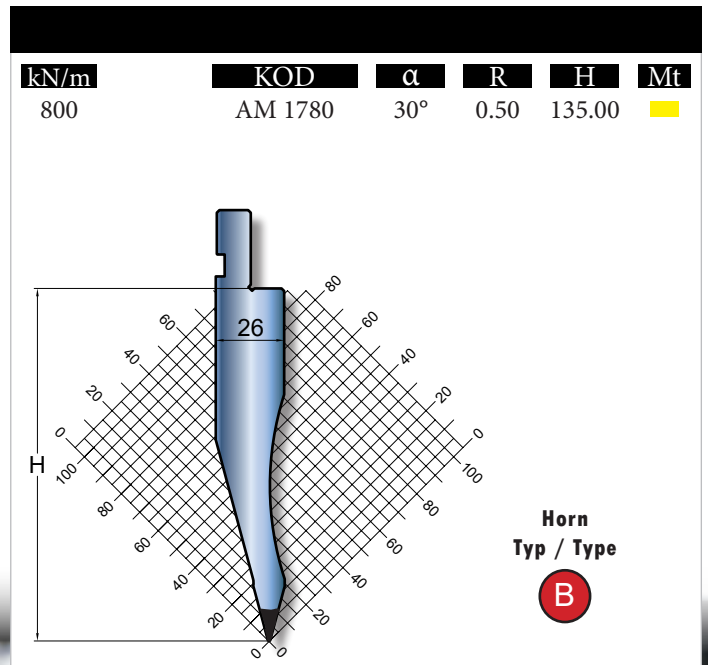
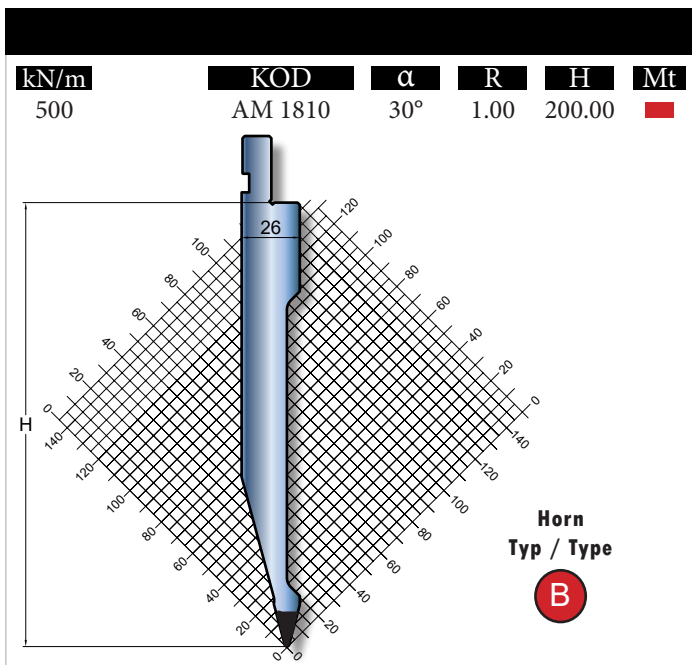
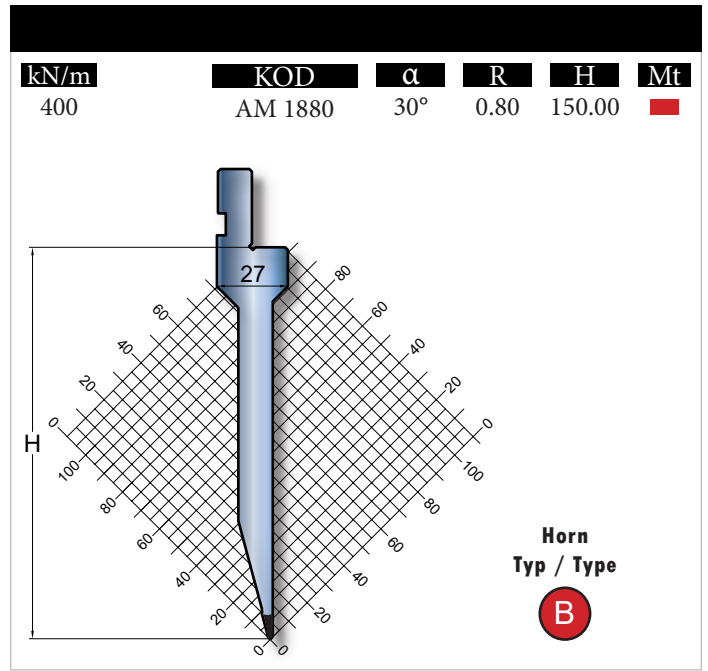
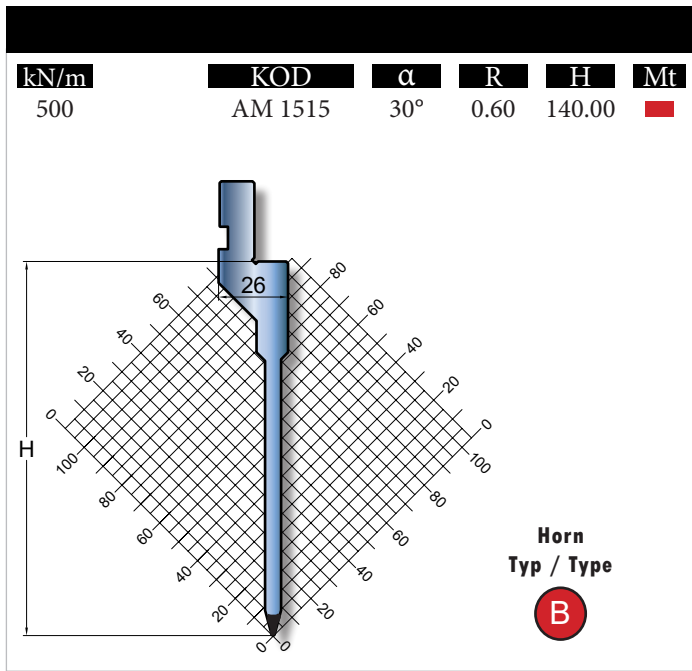
**Standardowa długość - Standard Lengths For:
AM 1840 & AM 1800**

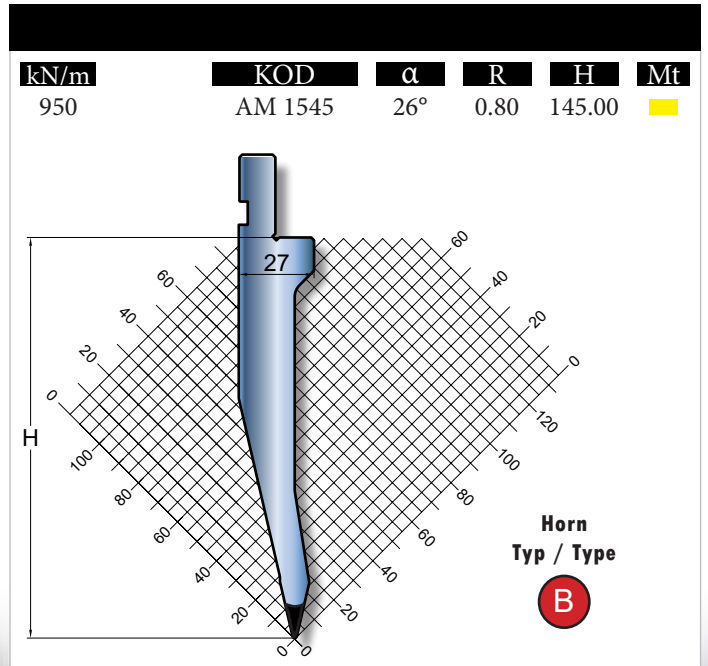
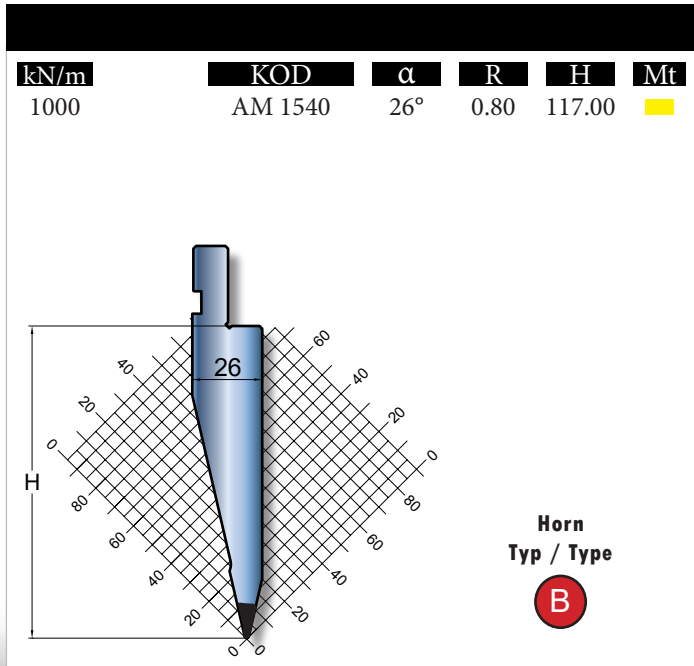


The horns' max load is 50% of the max load of the punch.



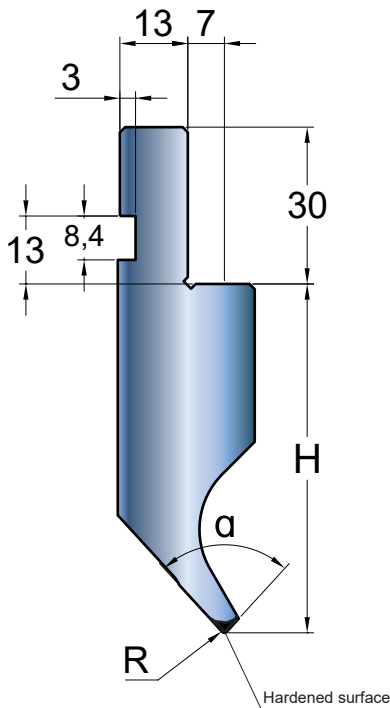




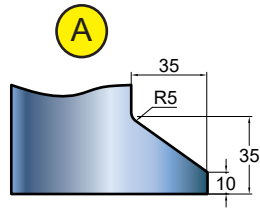




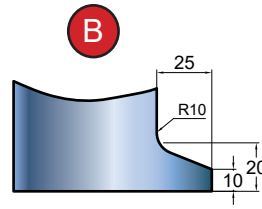
Standard clamp



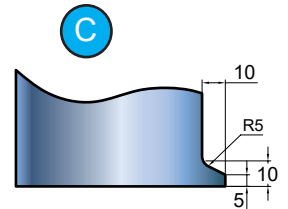
Standard Horn
Typ / Type



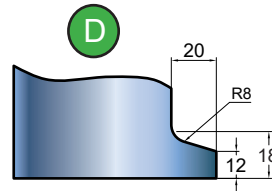
Standard Horn
Typ / Type



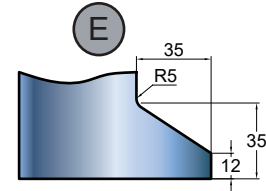
Standard Horn
Typ / Type



Standard Horn
Typ / Type

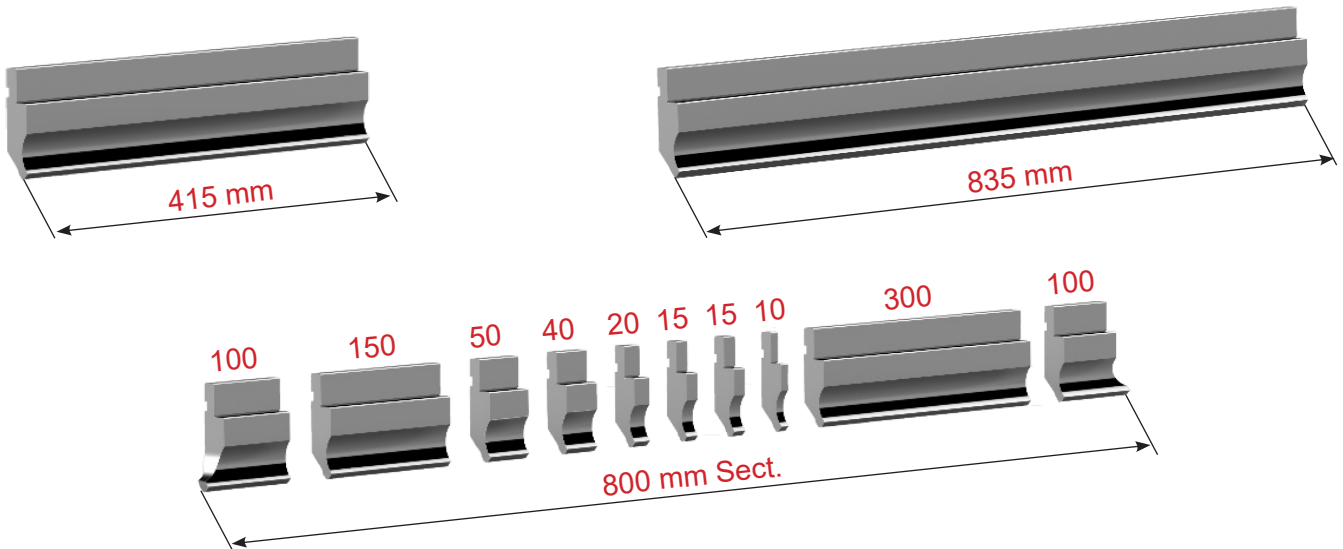


Standard Horn
Typ / Type



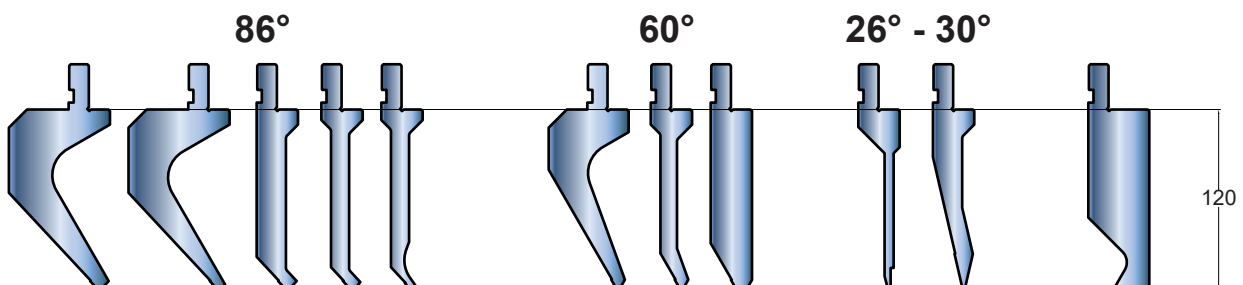
Max. obciążenie krawędzi wynosi 50% maksymalnego obciążenia stempla.
The horns' max load is 50% of the max load of the punch.

Standardowe długości - Standard Lengths



ZALETY NARZĘDZI AMADA AFH: Narzędzia "AFH" zostały zaprojektowane tak, aby umożliwić operatorowi wykonywanie gięć przy użyciu różnych profili stempli ustawionych obok siebie na jednym stole. Ponadto stosując nasze matryce do wkładek (str. 26) będzie można zwiększyć wydajność obniżając koszty produkcji, upraszczając skomplikowane sekwencje gięcia.

ADVANTAGES OF AMADA AFH TOOLS: "AFH" tools are designed to enable the operator to produce bends using different profiles of punches set side by side on one table. Furthermore, by using our inserts dies (pag 26) it will be possible to increase efficiency reducing costs of production, simplifying complicated bending sequences.





kN/m	KOD	α	R	H	Mt
1000	AMF 1022	86°	0.60	120.00	■
	AMF 1023	86°	1.50	120.00	■
	AMF 1024	86°	3.00	120.00	■

Standard Horn
Typ / Type

A

kN/m	KOD	α	R	H	Mt
500	AMF 1027	86°	0.60	120.00	■
	AMF 1028	86°	1.50	120.00	■
	AMF 1029	86°	3.00	120.00	■

Standard Horn
Typ / Type

A

kN/m	KOD	α	R	H	Mt
500	AMF 1032	86°	0.60	120.00	■
	AMF 1033	86°	1.50	120.00	■

Standard Horn
Typ / Type

B

kN/m	KOD	α	R	H	Mt
450	AMF 1035	86°	0.60	120.00	■

Standard Horn
Typ / Type

A

kN/m	KOD	α	R	H	Mt
300	AMF 1037	86°	0.60	120.00	■

Standard Horn
Typ / Type

C





kN/m	KOD	α	R	H	Mt
700	AMF 1039	60°	0.60	120.00	■
	AMF 1040	60°	1.50	120.00	■

Standard Horn
Typ / Type

A

kN/m	KOD	α	R	H	Mt
700	AMF 1041	60°	0.60	120.00	■
	AMF 1042	60°	1.50	120.00	■

Standard Horn
Typ / Type

A

kN/m	KOD	α	R	H	Mt
1000	AMF 1049	60°	5.00	120.00	■
	AMF 1050	60°	6.00	120.00	■

Standard Horn
Typ / Type

E

kN/m	KOD	α	R	H	Mt
450	AMF 1043	30°	0.60	120.00	■

Standard Horn
Typ / Type

B

kN/m	KOD	α	R	H	Mt
1000	AMF 1044	26°	0.60	120.00	■
	AMF 1045	30°	0.60	120.00	■
	AMF 1046	30°	1.50	120.00	■
	AMF 1047	30°	3.00	120.00	■
	AMF 1048	30°	4.00	120.00	■

Standard Horn
Typ / Type

D

kN/m	KOD	α	R	H	Mt
450	AMF 1051	-	-	120.00	■

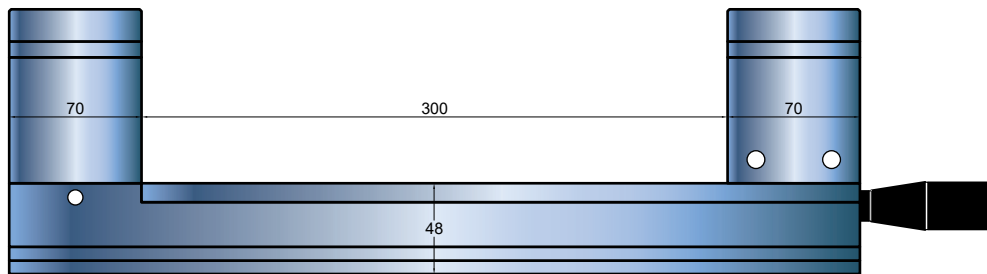
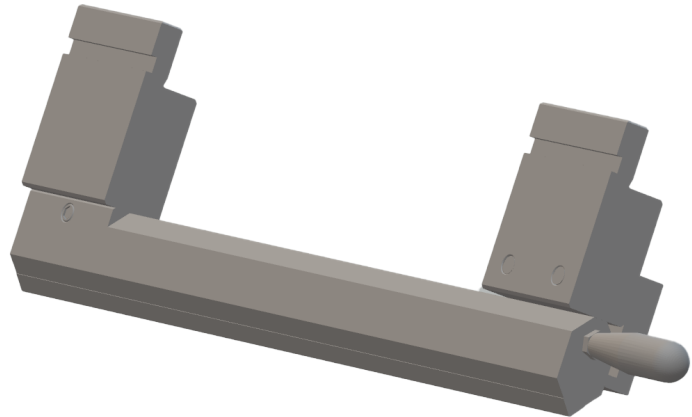
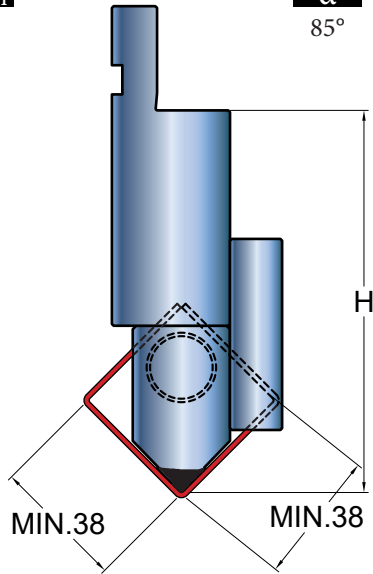
FRAZIONATO SENZA SCARPETTE
SECTIONED WITHOUT HORNS



AM 4680

kN/m
150

α 85° R 0.80 H 110.00 Mt



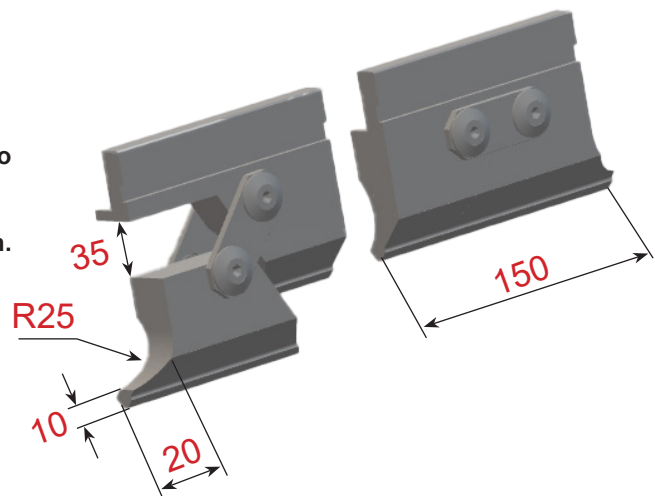
Ruchome końcówki stempli / Moving Horns AMADA-PROMECAM Style

STEMPLE PUNCHES → RUCHOME KOŃCÓWKI MOVING HORNS

AM 1200	→	AM 4114
AM 1201	→	AM 4116
AM 1170	→	AM 4122

Max. obciążenie krawędzi wynosi 50% maksymalnego obciążenia stempla.

The horns' max load is 50% of the max load of the punch.

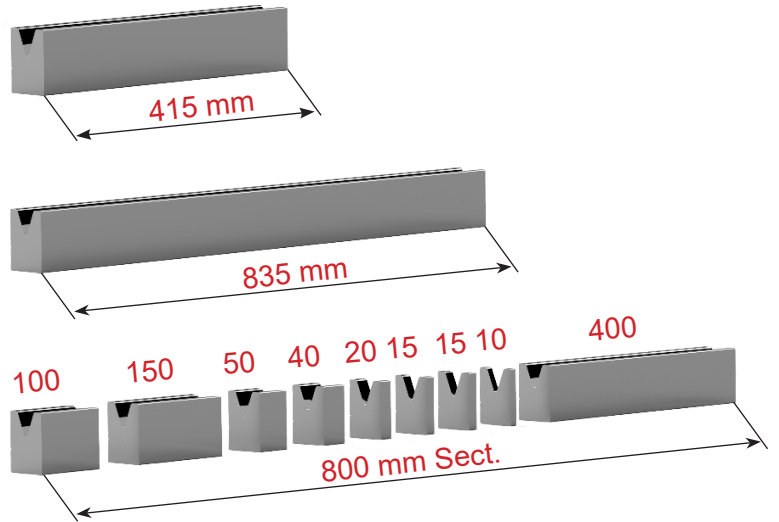
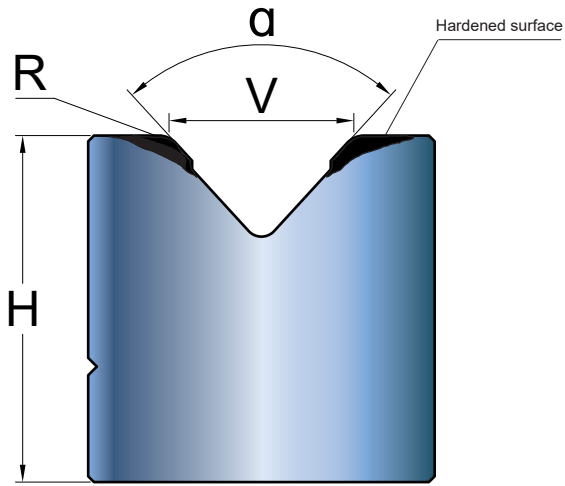


Stempel do zamykania pudełek.

Suitable to boxes production and robot bending cells.



Standardowe długości - Standard Lengths



DOVE NON SPECIFICATO, ATTACCO 60mm

WHEN UNSPECIFIED, CLAMP 60mm

AM 2209

kN/m	α	V	R	H	Mt
1000	-	-	-	60.00	■

AM 2207

kN/m	α	V	R	H	Mt
800	85°	-	-	60.00	■

AM 2350

kN/m	α	V	R	H	Mt
600	60°	-	-	60.00	■

AM 2830

kN/m	α	V	R	H	Mt
1000	30°	-	-	80.00	■



AM 2240

kN/m	α	V	R	H	Mt
1000	-	-	-	80.00	

AM 2484

kN/m	α	V	R	H	Mt
1000	45°	32	4.00	80.00	

AM 2440

kN/m	α	V	R	H	Mt
1000	45°	40	4.00	75.00	

AM 2380

kN/m	α	V	R	H	Mt
1000	45°	80	6.00	145.00	

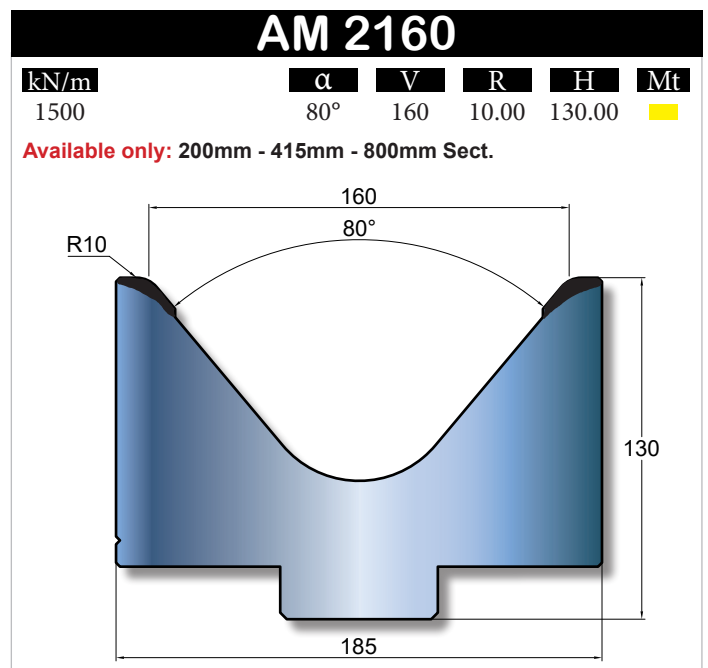
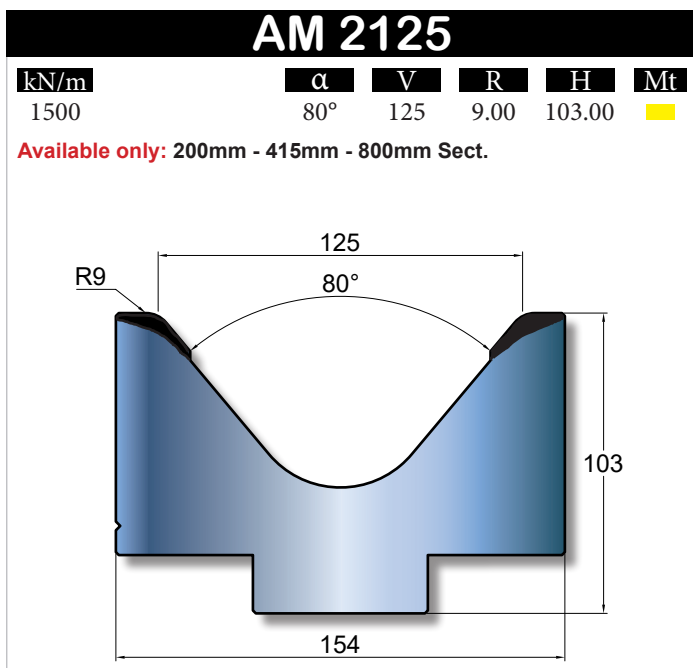
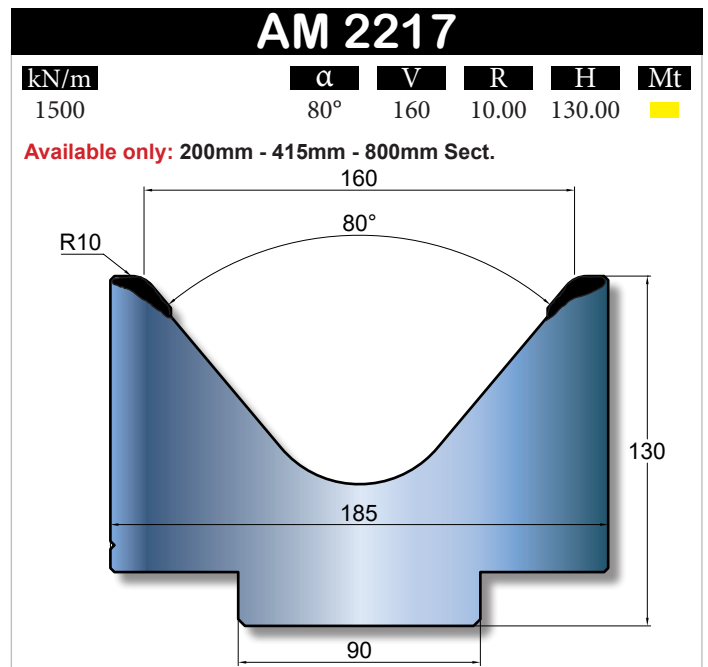
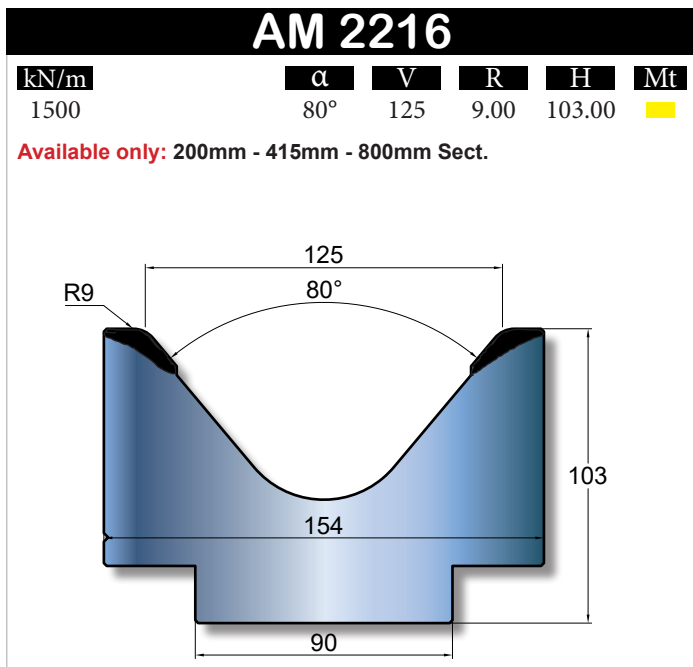
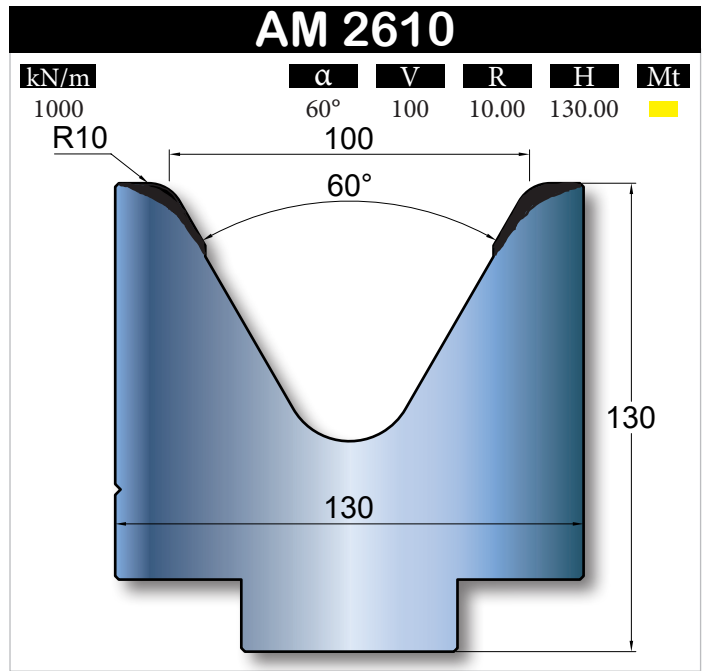
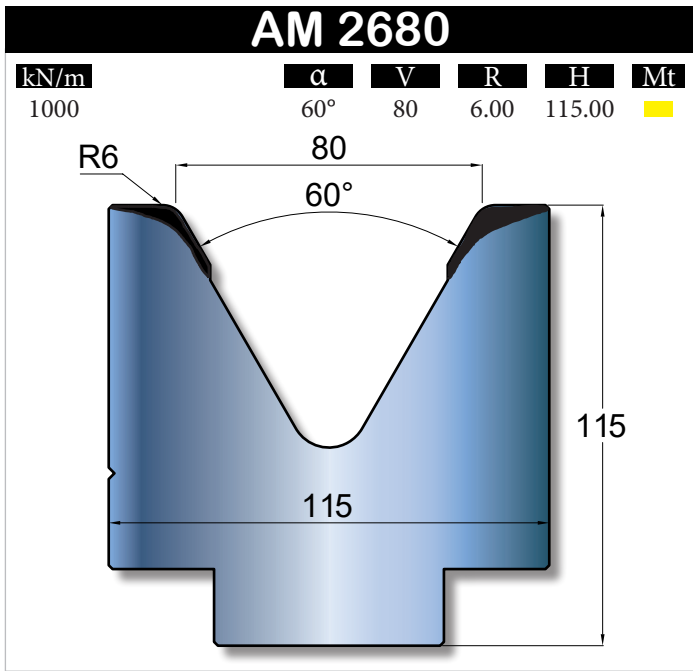
Available only: 200mm - 415mm - 800mm Sect.

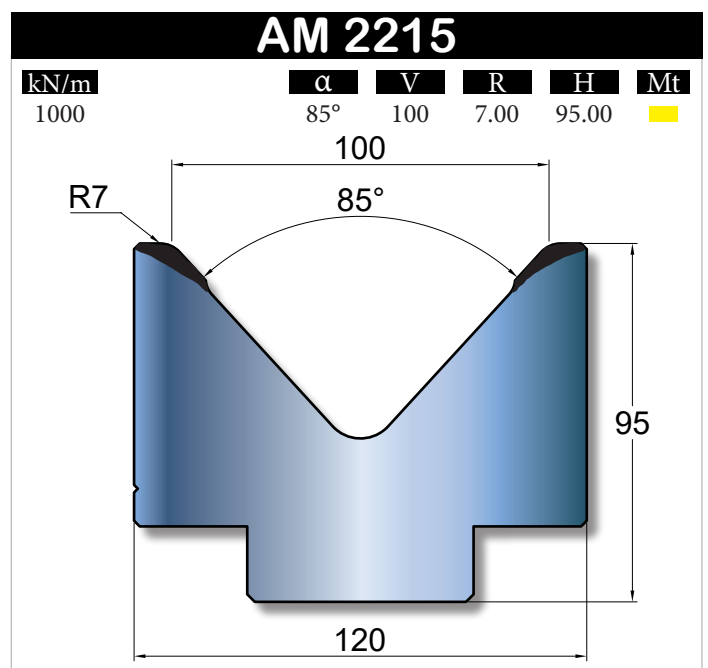
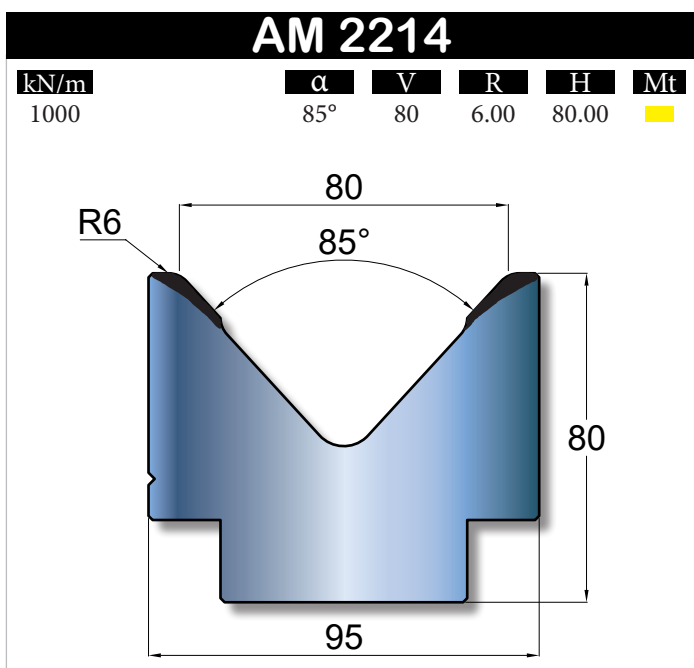
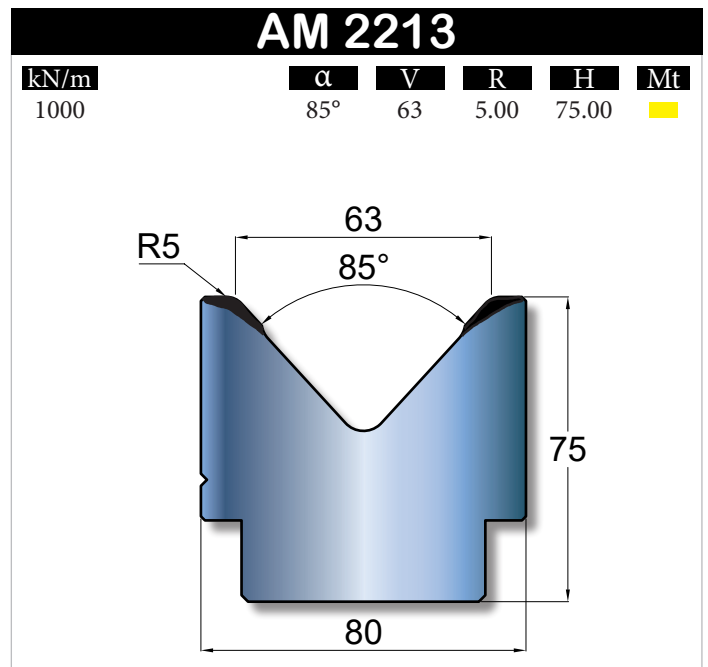
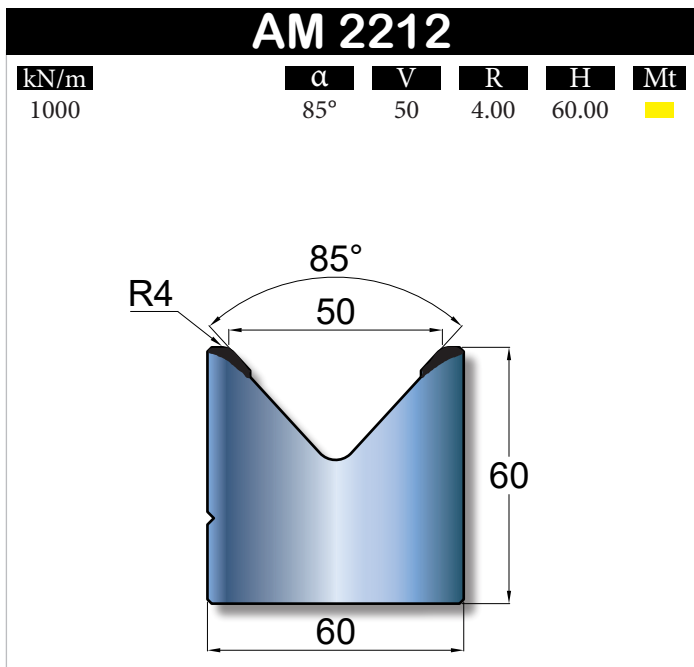
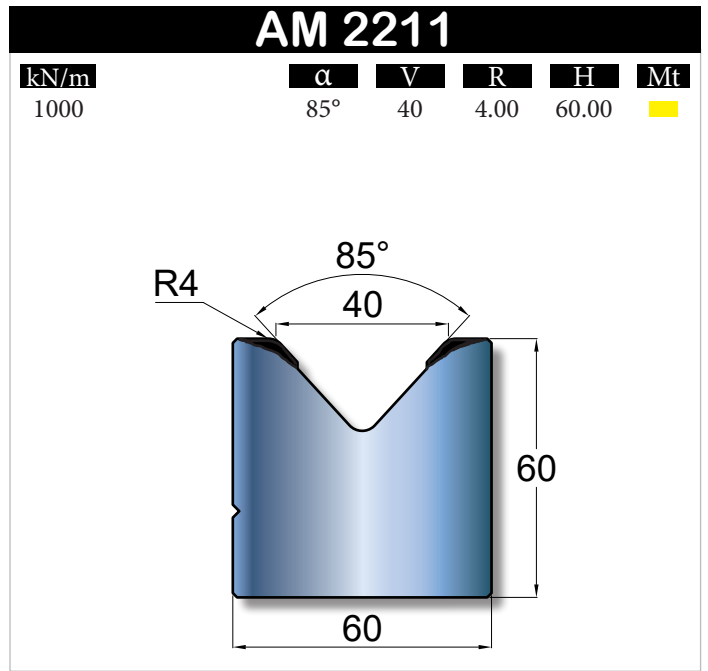
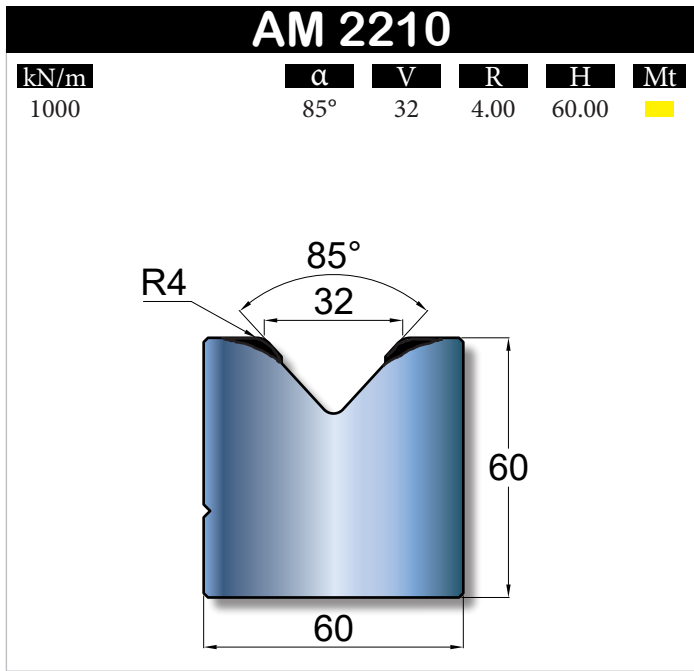
AM 2650

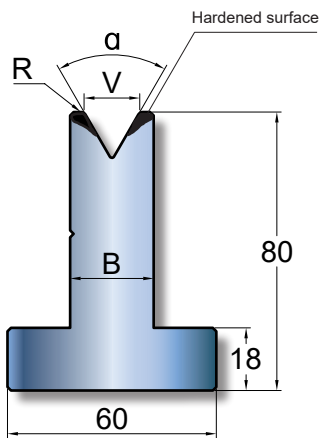
kN/m	α	V	R	H	Mt
1000	60°	50	5.00	75.00	

AM 2370

kN/m	α	V	R	H	Mt
1000	60°	63	5.00	86.00	



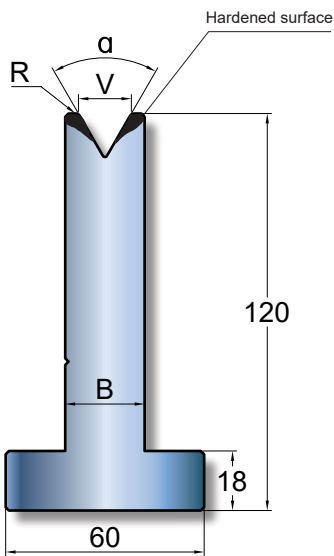




Dostępne długości:
Lengths available:

415 mm
835 mm
800 mm Sect.

KOD	α	V	R	B	kN/m	Mt
AM 2317	30°	6	0.60	14	350	■
AM 2318	30°	8	0.80	18	350	■
AM 2319	30°	10	1.00	24	500	■
AM 2320	30°	12	1.50	24	400	■
AM 2321	30°	16	2.00	30	450	■
AM 2322	30°	20	2.50	35	500	■
AM 2323	30°	25	3.00	40	500	■
AM 2406	35°	6	1.50	14	400	■
AM 2408	35°	8	2.00	18	400	■
AM 2410	35°	10	2.50	24	550	■
AM 2412	35°	12	3.00	24	450	■
AM 2416	35°	16	3.50	30	500	■
AM 2420	35°	20	4.00	35	600	■
AM 2425	35°	25	5.00	40	600	■
AM 2297	60°	6	0.40	14	600	■
AM 2298	60°	8	0.50	14	600	■
AM 2299	60°	10	0.60	18	600	■
AM 2300	60°	12	0.80	18	600	■
AM 2301	60°	16	1.60	24	600	■
AM 2308	60°	20	2.00	30	600	■
AM 2311	60°	25	3.00	35	600	■
AM 2506	85°	6	1.50	14	1000	■
AM 2508	85°	8	2.00	14	1000	■
AM 2510	85°	10	2.50	18	1000	■
AM 2512	85°	12	3.00	18	1000	■
AM 2516	85°	16	3.50	24	1000	■
AM 2520	85°	20	4.00	30	1000	■
AM 2525	85°	25	5.00	35	1000	■



Dostępne długości:
Lengths available:

415 mm
835 mm
800 mm Sect.

KOD	α	V	R	B	kN/m	Mt
AM 2351	30°	6	0.60	14	350	■
AM 2352	30°	8	0.80	18	350	■
AM 2353	30°	10	1.00	24	500	■
AM 2354	30°	12	1.50	24	400	■
AM 2401	30°	16	2.00	30	450	■
AM 2402	30°	20	2.50	35	500	■
AM 2403	30°	25	3.00	40	500	■
AMH 2406	35°	6	1.50	14	400	■
AMH 2408	35°	8	2.00	18	400	■
AMH 2410	35°	10	2.50	24	550	■
AMH 2412	35°	12	3.00	24	450	■
AMH 2416	35°	16	3.50	30	500	■
AMH 2420	35°	20	4.00	35	600	■
AMH 2425	35°	25	5.00	40	600	■
AM 2386	60°	6	0.40	14	600	■
AM 2387	60°	8	0.50	14	600	■
AM 2388	60°	10	0.60	18	600	■
AM 2389	60°	12	0.80	18	600	■
AM 2390	60°	16	1.60	24	600	■
AM 2391	60°	20	2.00	30	600	■
AM 2392	60°	25	3.00	35	600	■
AMH 2506	85°	6	1.50	14	1000	■
AMH 2508	85°	8	2.00	14	1000	■
AMH 2510	85°	10	2.50	18	1000	■
AMH 2512	85°	12	3.00	18	1000	■
AMH 2516	85°	16	3.50	24	1000	■
AMH 2520	85°	20	4.00	30	1000	■
AMH 2525	85°	25	5.00	35	1000	■



AMS 2200

kN/m	H1	H2	Mt
1000	34.00	20.00	■

AMS 2201

kN/m	H1	H2	Mt
1000	55.00	35.00	■

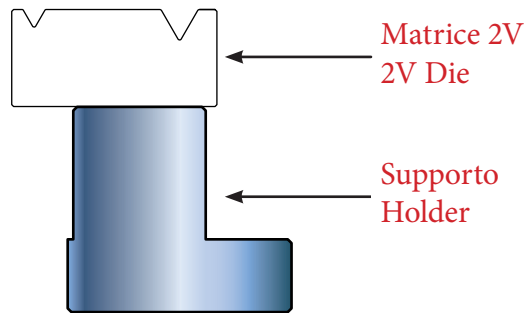
AMS 2306

kN/m	H1	H2	Mt
1000	75.00	55.00	■

AMS 2316

kN/m	H1	H2	Mt
1000	39.00	20.00	■

Assemblaggio / Assembly



AMS 2287

kN/m	H	Mt
1000	10.00	■

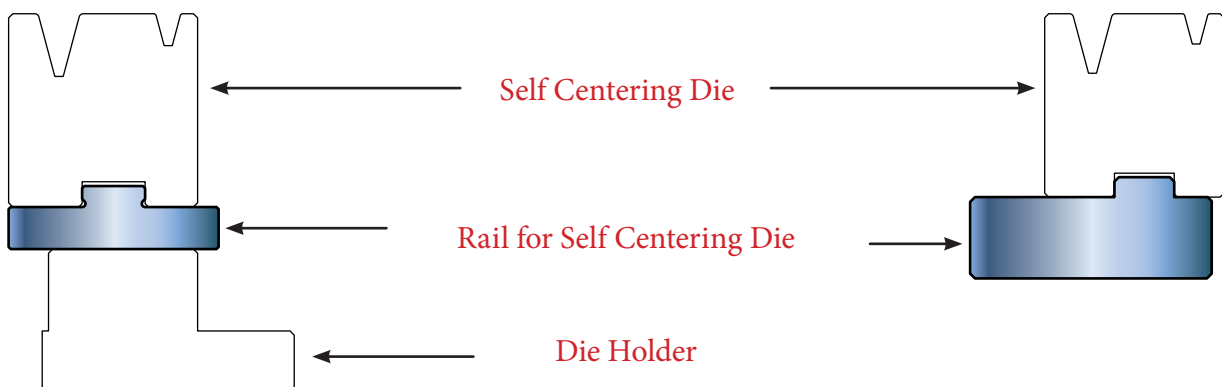
AMS 2400

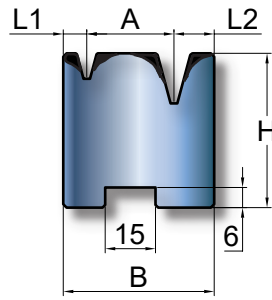
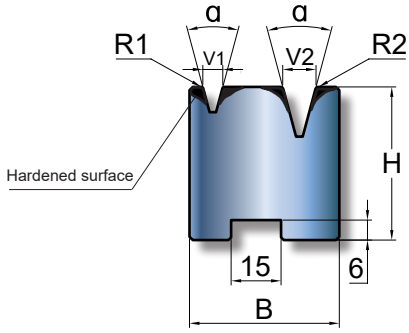
kN/m	H	Mt
1000	20.00	■

AMS 2336

Mt
■

Montaż / Assembly AMADA-PROMECAM Style





Dostępne długości:
Lengths available:

415 mm
835 mm
800 mm Sect.

KOD	α	V1	V2	R1	R2	L1	L2	H	B	A	kN/m	Mt
AM 2438	30°	6	10	0.60	1.00	7.00	12.00	46	45.00	26	400	■
AM 2478	30°	8	12	0.80	1.50	9.50	14.50	46	50.00	26	400	■
AM 2344	85°	4	7	0.60	1.00	3.50	5.00	46	34.50	26	800	■
AM 2345	85°	6	10	1.00	1.50	4.50	6.50	46	37.00	26	800	■
AM 2346	85°	8	12	1.20	1.75	5.50	7.50	46	39.00	26	800	■
AM 2347	85°	12	20	1.75	2.50	7.50	12.00	46	45.50	26	800	■
AM 2349	85°	14	18	1.50	2.00	8.50	10.50	46	45.00	26	800	■
AM 2348	85°	16	25	2.00	3.00	9.50	14.50	46	50.00	26	800	■

Matryce / Dies AMADA-PROMECCAM Style

Matryce rolkowe - Roller Dies

Holder

KOD	Mt
AM 2701	■



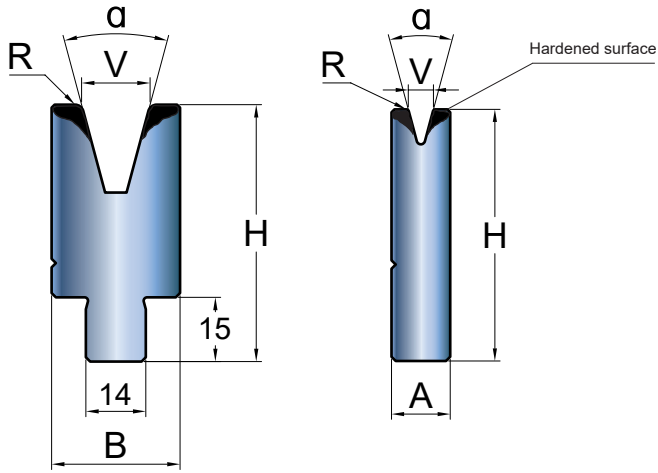
Dostępna długość dla uchwytów i matryc:

Lengths available for holders and dies: 100 mm

Roller Dies

kN/m	KOD	V	H	B	Mt
2000	AM 2720	200	170	150	■
	AM 2725	250	200	200	■
	AM 2732	320	250	240	■

ROLKI HARTOWANE INDUKCYJNIE (63 HRC)
INDUCTION HARDENED ROLLS (63 HRC)



Dostępne długości:

Lengths available: 415 mm - 835 mm - 800 mm Sect.

Holders for Inserts

KOD
AM 2010

Bloccaggio rapido
Fast Lock

KOD
AM 2020

Dostępne długości:
Lengths available:

415 mm
835 mm

Mt
■

KOD	α	V	R	H	A	B	kN/m	Mt
AMI 2306	30°	6	0.60	60	14	14.00	350	■
AMI 2308	30°	8	0.80	60	14	18.00	350	■
AMI 2310	30°	10	1.00	60	14	24.00	500	■
AMI 2312	30°	12	1.50	60	14	24.00	400	■
AMI 2316	30°	16	2.00	60	14	30.00	450	■
AMI 2320	30°	20	2.50	60	14	35.00	500	■
AMI 2325	30°	25	3.00	65	14	45.00	500	■
AMI 2432	45°	32	5.00	80	14	50.00	1000	■
AMI 2440	45°	40	5.00	80	14	60.00	1000	■
AMI 2606	60°	6	0.60	60	14	12.00	380	■
AMI 2608	60°	8	0.80	60	14	13.50	450	■
AMI 2610	60°	10	1.00	60	14	16.00	550	■
AMI 2612	60°	12	1.20	60	14	17.00	550	■
AMI 2616	60°	16	1.60	60	14	22.00	650	■
AMI 2620	60°	20	2.00	60	14	28.00	850	■
AMI 2625	60°	25	2.50	60	14	31.00	850	■
AMI 2620	84°	32	4.00	60	14	38.00	1000	■
AMI 2625	84°	40	4.00	60	14	46.00	1000	■
AMI 2904	86°	4	1.00	60	14	10.00	750	■
AMI 2906	86°	6	1.50	60	14	11.00	800	■
AMI 2908	86°	8	1.50	60	14	12.00	900	■
AMI 2910	86°	10	1.50	60	14	13.50	1000	■
AMI 2912	86°	12	2.50	60	14	15.00	1000	■
AMI 2914	86°	14	2.50	60	14	17.00	1000	■
AMI 2916	86°	16	2.50	60	14	20.00	1000	■
AMI 2918	86°	18	2.50	60	14	22.00	1000	■
AMI 2920	86°	20	2.50	60	14	24.40	1000	■
AMI 2925	86°	25	3.00	60	14	29.60	1000	■



WKŁADKI I UCHWYTY POLURETANOWE

ZALETY:

- Brak śladów podczas gięcia
- Zalecany do gięcia aluminium, stali nierdzewnej i powierzchni lakierowanych.
- Nadaje się do zagięć "V", promieniowych i "U".

POLYURETHANE INSERTS AND HOLDERS

ADVANTAGES

- They avoid marks during the bending
- Recommended for bending aluminium, stainless steel and painted surfaces.
- Suitable for "V", radius and "U" bendings.

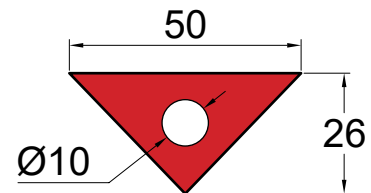
Dostępne długości:

Lengths available: 415 mm - 835 mm

Inserts for AM 2207

KOD

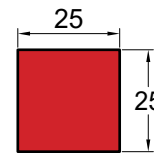
AM 2280



Inserts for AM 2271

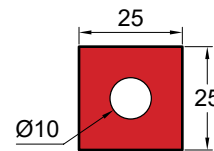
KOD

AM 2292

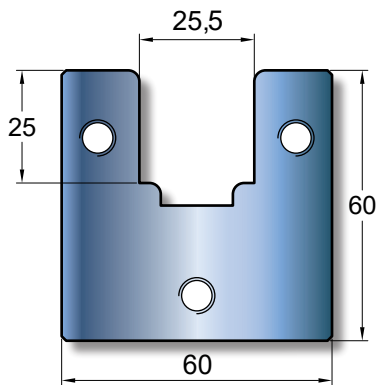


KOD

AM 292



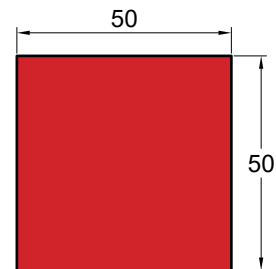
AM 2271



Inserts for AM 2272

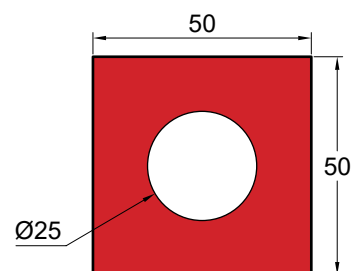
KOD

AM 2291

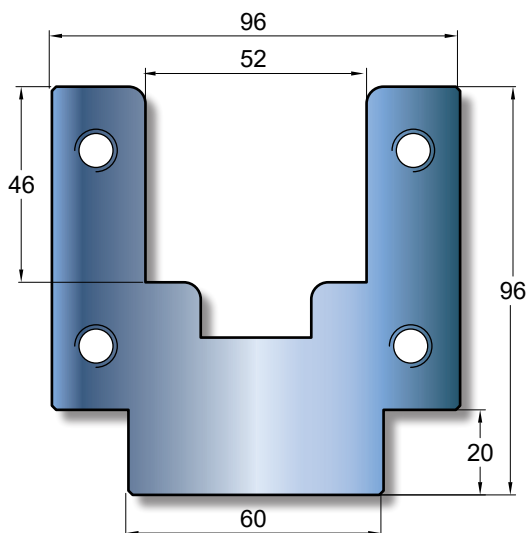


KOD

AM 291

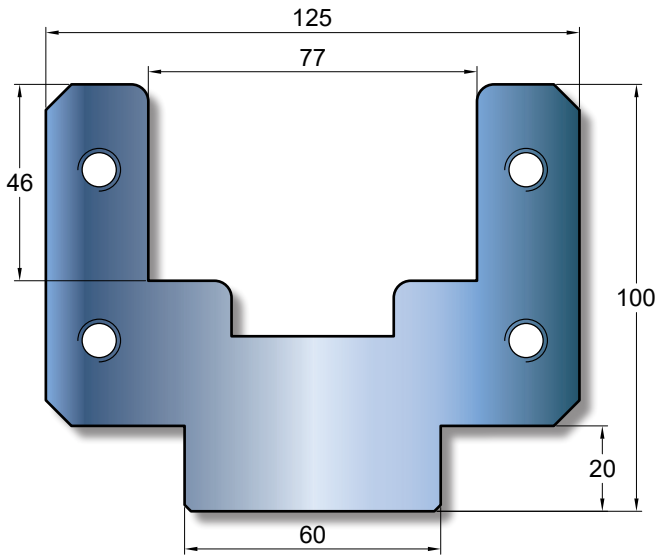


AM 2272



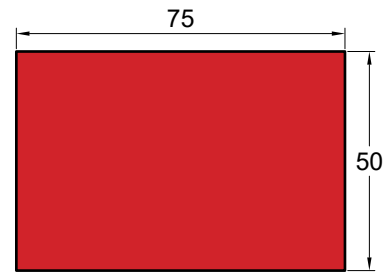


AM 2273

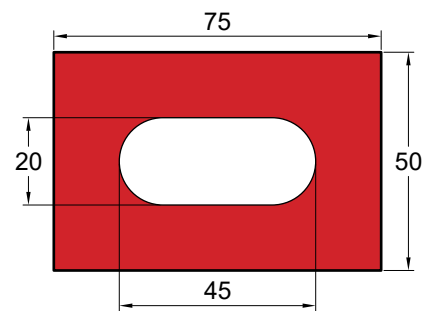


Inserts for AM 2273

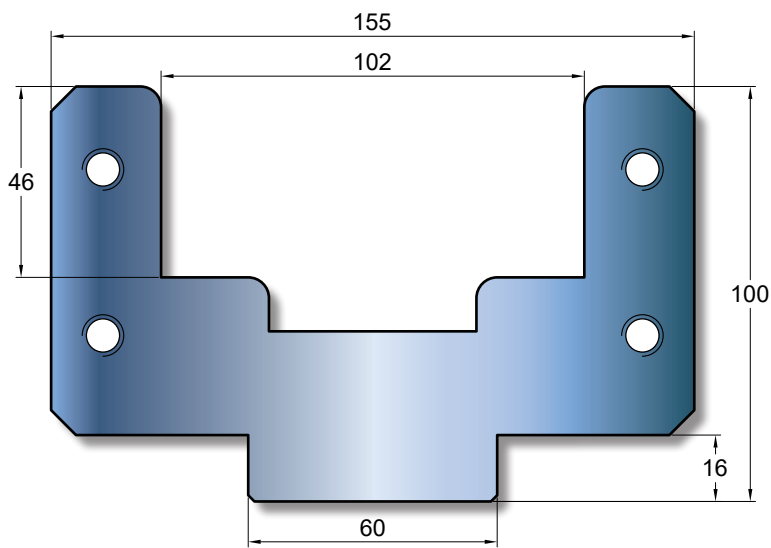
KOD
AM 2290



KOD
AM 290

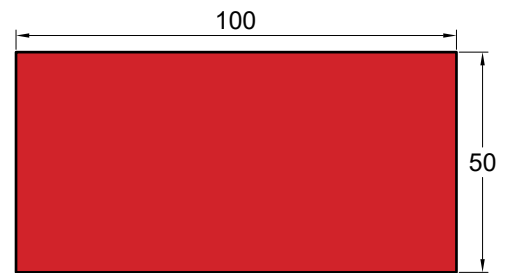


AM 2274

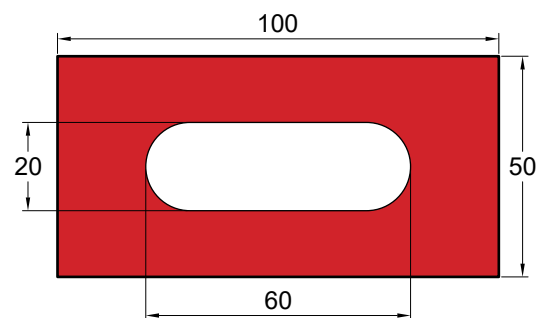


Inserts for AM 2274

KOD
AM 2289



KOD
AM 289





UCHWYTY I WKŁADKI NYLONOWE

ZALETY:

- Eliminują ślady gięcia
- Idealny do gięcia aluminium, stali nierdzewnej i blach wstępnie malowanych
- Szybka i łatwa wymiana.

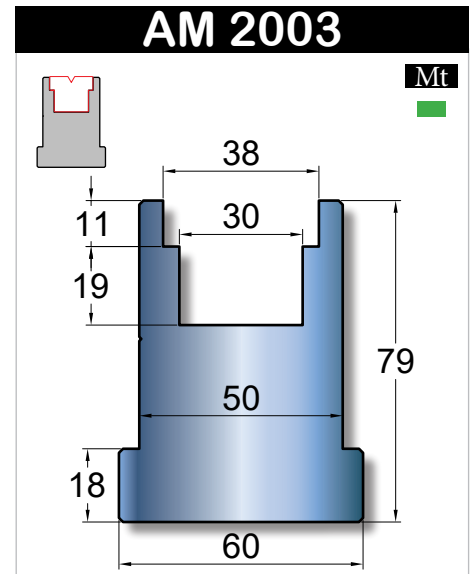
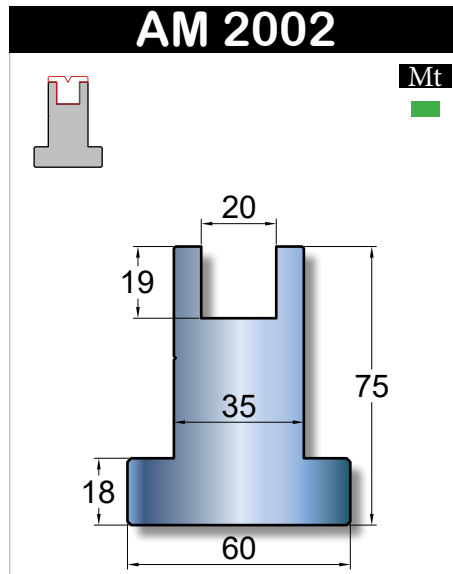
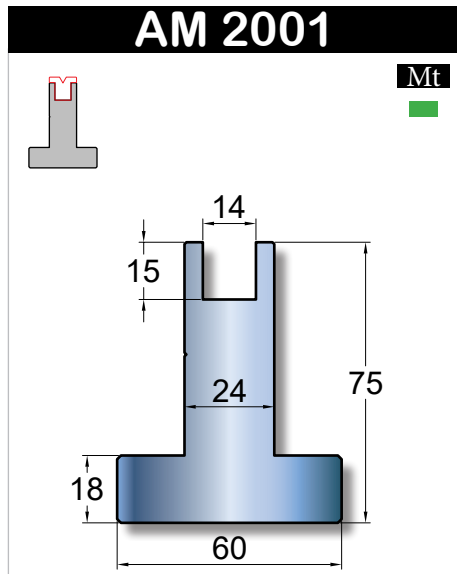
NYLON INSERTS AND HOLDERS

ADVANTAGES

- They avoid marks during the bending
- Recommended for bending aluminium, stainless steel and painted surfaces.
- Fast and easy change.

Dostępne długości:

Lengths available: 415 mm - 835 mm



Inserts for AM 2001

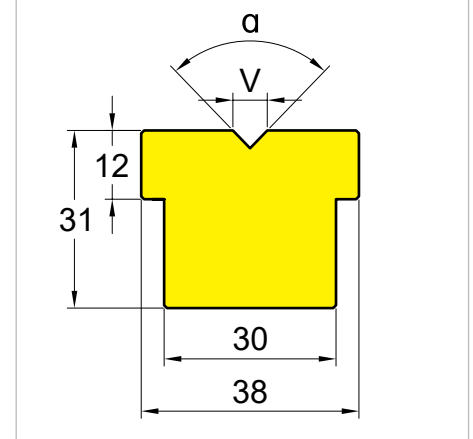
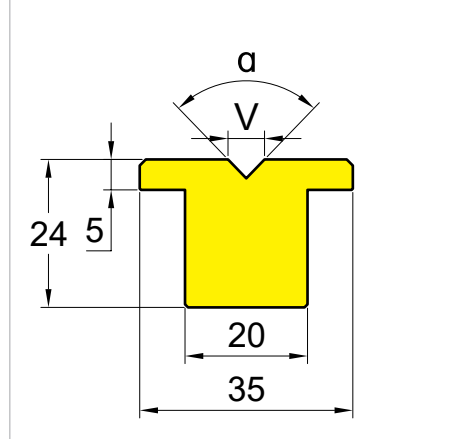
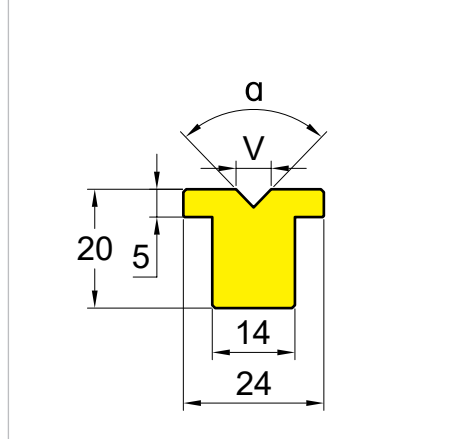
kN/m	KOD	α	V
200	AMS 306	30°	6
	AMS 308	30°	8
	AMS 406	45°	6
	AMS 408	45°	8
	AMS 410	45°	10
	AMS 606	60°	6
	AMS 608	60°	8
	AMS 610	60°	10

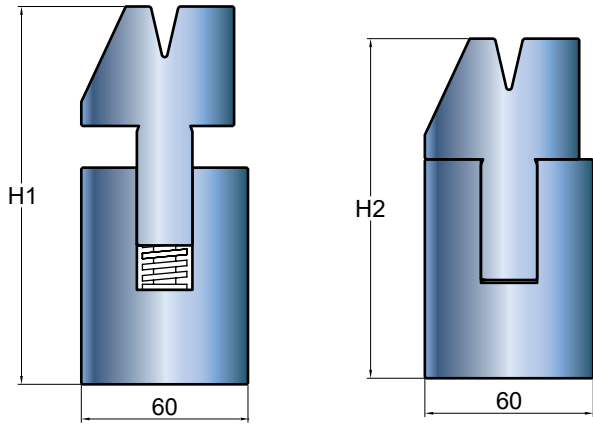
Inserts for AM 2002

kN/m	KOD	α	V
200	AMM 306	30°	6
	AMM 308	30°	8
	AMM 310	30°	10
	AMM 406	45°	6
	AMM 408	45°	8
	AMM 410	45°	10
	AMM 412	45°	12
	AMM 606	60°	6
	AMM 608	60°	8
	AMM 610	60°	10
	AMM 612	60°	12
	AMM 616	60°	16

Inserts for AM 2003

kN/m	KOD	α	V
200	AMT 306	30°	6
	AMT 308	30°	8
	AMT 310	30°	10
	AMT 312	30°	12
	AMT 316	30°	16
	AMT 406	45°	6
	AMT 408	45°	8
	AMT 410	45°	10
	AMT 412	45°	12
	AMT 416	45°	16
	AMT 420	45°	20
	AMT 606	60°	6
	AMT 608	60°	8
	AMT 610	60°	10
	AMT 612	60°	12
	AMT 616	60°	16
	AMT 620	60°	20





Dostępne długości:
Lengths available:
 415 mm
 835 mm



AM 2264

kN/m	α	V	R	H1	H2	Mt
600	35°	6	1.00	105	90	

Max sp. 1 mm
 Max tk. 1 mm

AM 2303

kN/m	α	V	R	H1	H2	Mt
800	30°	8	1.50	110	95	

Max sp. 1.5 mm
 Max tk. 1.5 mm

AM 2450

kN/m	α	V	R	H1	H2	Mt
600	30°	8	1.50	135	120	

Max sp. 1.5 mm
 Max tk. 1.5 mm

AM 2231

kN/m	α	V	R	H1	H2	Mt
1000	26°	10	1.50	135	120	

Max sp. 2 mm
 Max tk. 2 mm

AM 2305

kN/m	α	V	R	H1	H2	Mt
1000	26°	12	3.00	140	125	

Max sp. 3 mm
 Max tk. 3 mm

UWAGA / NOTE:

Narzędzia dostępne są również w wersji pneumatycznej. Kod odpowiada wersji standardowej z dodatkiem "P". np: AMP 2231

Hemming tools are available also in pneumatic version. The KOD is the same as the standard version, with a "P" added in the middle. es: AMP 2231

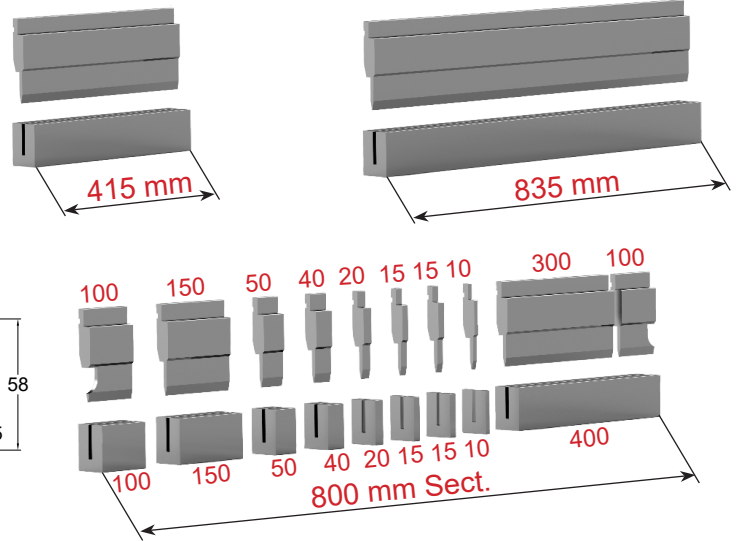
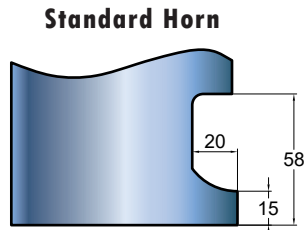
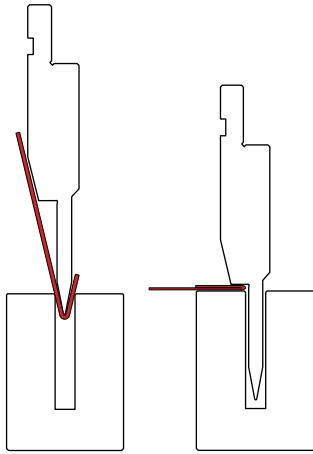
UWAGA / NOTE:

Części zamienne dostępne dla obu wersji.

Spare parts available for both versions.



Standardowe długości - Standard Lengths



The horns' max load is 50% of the max load of the punch.

$\sigma \approx 700 \text{ N/mm}^2$

S [mm]	F [kN/m]	D [mm]	F [kN/m]	2S [mm]
0.60	90	3.0	230	1.2
0.80	120	3.0	320	1.6
1.00	150	3.5	400	2.0
1.25	170	3.5	500	2.5
1.50	220	4.6	630	3.0
2.00	300	5.5	800	4.0
2.50	550	6.5	900	5.0
3.00	700	8.0	1000	6.0

$\sigma \approx 700 \text{ N/mm}^2$

S [mm]	F [kN/m]	D [mm]	F [kN/m]	2S [mm]
0.60	150	3.0	350	1.2
0.80	200	3.0	500	1.6
1.00	250	3.5	600	2.0
1.25	260	3.5	800	2.5
1.50	380	4.6	950	3.0
2.00	500	5.5	1300	4.0

Upper Tool

kN/m	KOD	B	α	R	H	Mt
800	AM 1550	8	24°	0.60	128	
	AM 1554	10	24°	0.60	128	
	AM 1560	12	24°	0.60	128	

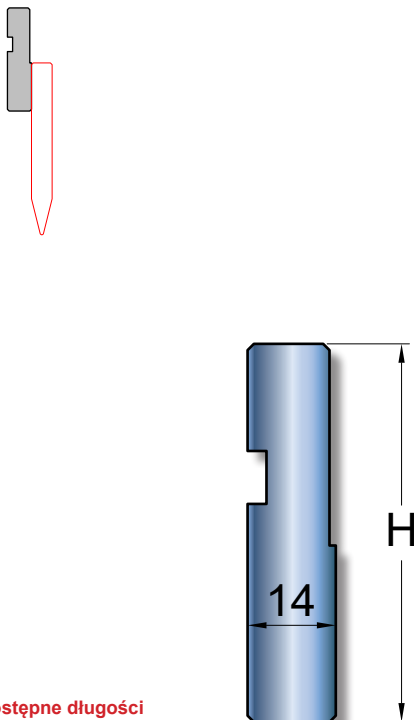
Lower Tool

kN/m	KOD	V	R	H	Mt
500	AM 2550	8.2	1.00	80	
	AM 2554	10.2	1.00	80	
	AM 2560	12.2	1.00	80	



AM 1400

kN/m	H	Mt
250	100	■

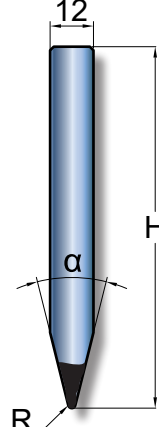


Dostępne długości
Lengths available

- 100 mm
- 200 mm
- 300 mm
- 500 mm
- 488 mm Sect.

Blades for AM 1400

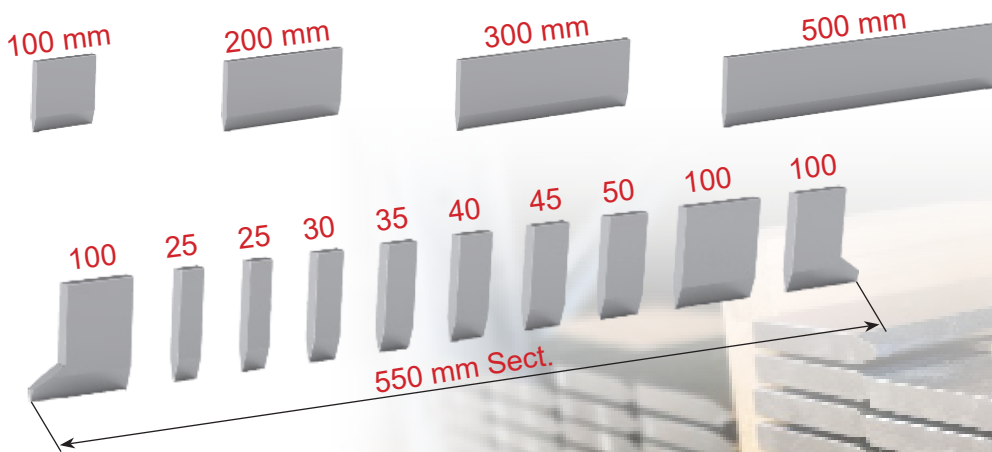
kN/m	KOD	α	R	H	Mt
1000	TR 776	86°	1.0	100	■
	TR 774	84°	1.0	100	■
	TR 769	28°	6.0	100	■
	TR 768	28°	5.0	100	■
	TR 767	28°	4.0	100	■
	TR 766	28°	3.0	100	■
	TR 765	28°	2.0	100	■
	TR 763	28°	1.0	100	■
	TR 761	28°	0.5	100	■



Dostępne długości
Lengths available

- 100 mm
- 200 mm
- 300 mm
- 500 mm
- 550 mm Sect.

Standardowe długości - Standard Lengths



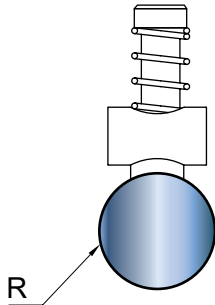


Rounds for AM 1180

UWAGA / NOTE

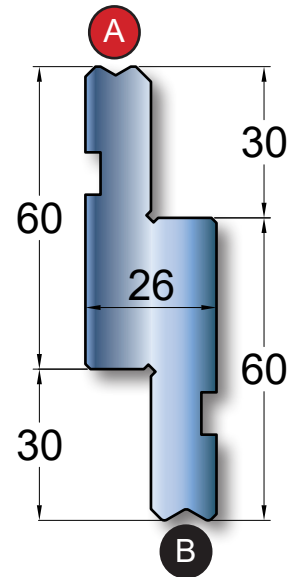
Dostępne części zamienne.
Spare parts available.

KOD	R	Side	Mt
AM 1181	3.00	A	■
AM 1182	3.50	A	■
AM 1183	4.00	A	■
AM 1184	4.50	A	■
AM 1185	5.00	B	■
AM 1186	5.50	B	■
AM 1187	6.00	B	■
AM 1188	6.50	B	■



AM 1180

kN/m	Mt
800	■

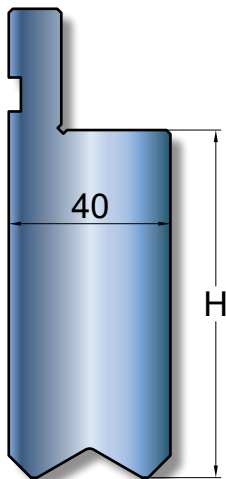
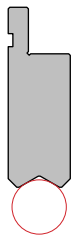


Dostępne długości
Lengths available
412 mm
830 mm

AM 1192

kN/m
1300

H	Mt
86.00	■



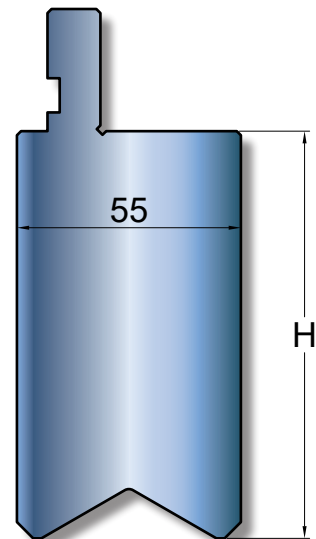
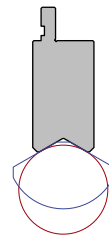
Dostępne długości
Lengths available
100 mm
200 mm
300 mm
500 mm
550 mm Sect.

UWA-
R Min = 10 mm
R Max = 25 mm

AM 1193

kN/m
1500

H	Mt
100.00	■

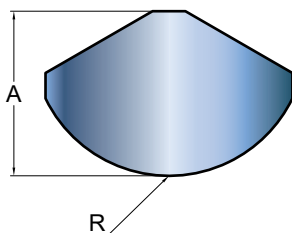
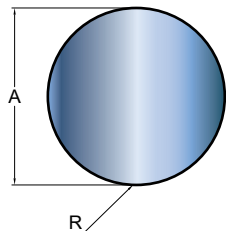


Dostępne długości
Lengths available
100 mm
200 mm
300 mm
500 mm
550 mm Sect.

UWA-
R Min = 15 mm
R Max = 50 mm

Rounds for AM 1192 - AM 1193

KOD	R	A	Mt
AMR 030	10.00	20	■
AMR 031	12.50	25	■
AMR 032	15.00	30	■
AMR 033	17.50	35	■
AMR 034	20.00	40	■
AMR 035	25.00	50	■
AMR 036	30.00	60	■
AMR 037	35.00	70	■
AMR 038	40.00	80	■
AMR 039	45.00	89	■
AMR 040	50.00	60	■



Dostępne długości
Lengths available
100 mm
200 mm
300 mm
500 mm
550 mm Sect.





AM 1115

kN/m 800 **H** 67.0 **Mt** ■

Dostępne długości
Lengths available
412 mm
830 mm

AM 1116

kN/m 800 **H** 115.0 **Mt** ■

Dostępne długości
Lengths available
412 mm
830 mm

AM 1191

kN/m 500 **H** 115.0 **Mt** ■

Dostępne długości
Lengths available
412 mm
830 mm

AM 1190

kN/m 500 **H** 87.0 **Mt** ■

Dostępne długości
Lengths available
412 mm
830 mm

Rounds for AM 1115 - AM 1116 - AM 1190 - AM 1191

Mt	KOD	R	A
■	AM 1300	7.0	11.5
■	AM 1301	7.5	11.5
	AM 1302	8.0	13.0
	AM 1303	9.0	16.0
	AM 1304	10.0	16.0
	AM 1305	11.0	16.0
	AM 1306	11.5	19.0
	AM 1307	12.0	20.0

UWAGA / NOTE
Kod dla wersji 42CrMo4 azotowanej zawiera literę "H" (np. AMH 1300).

The code for the version 42CrMo4 nitrided contains an "H" (ex: AMH 1300).

Długość Lengths
415 mm
835 mm

Mt	KOD	R	A	B
■	AM 1308	12.5	16.0	21.0
■	AM 1309	13.0	17.0	23.0
	AM 1310	14.0	19.0	25.0
	AM 1311	15.0	20.0	27.0
	AM 1312	16.0	21.0	28.0
	AM 1313	17.0	21.5	31.5
	AM 1314	17.5	22.0	32.0
	AM 1315	19.0	25.0	32.0
	AM 1316	20.0	24.0	34.0
	AM 1317	22.5	25.0	33.0
	AM 1318	25.0	29.0	39.0
	AM 1319	27.5	34.0	44.0
	AM 1320	30.0	34.0	44.0
	AM 1321	35.0	45.0	55.0
	AM 1322	40.0	45.0	55.0
	AM 1323	45.0	50.0	60.0
	AM 1324	50.0	54.0	64.0

UWAGA / NOTE
Kod dla wersji 42CrMo4 azotowanej zawiera literę "H" (np. AMH 1300).

The code for the version 42CrMo4 nitrided contains an "H" (ex: AMH 1300).

Długość Lengths
415 mm
835 mm

Mt	KOD	A	B
■	AM 1325	17	22

Długość Lengths
415 mm
835 mm

UWAGA / NOTE
Kod dla wersji 42CrMo4 azotowanej zawiera literę "H" (np. AMH 1300).

The code for the version 42CrMo4 nitrided contains an "H" (ex: AMH 1300).

Długość Lengths
415 mm
835 mm



Type 1

kN/m	KOD	L	H	Mt
1000	AM 5666	150	100	■
	AM 5668	150	120	■
	AM 5512	150	150	■
	AM 5705	70	100	■
	AM 5706	70	120	■
	AM 5708	70	150	■

UWAGA / NOTE
Staffe NON compress
Clamp plates NOT included

Type 2

kN/m	KOD	L	H	Mt
1000	AM 5680	150	100	■
	AM 5667	150	120	■
	AM 5669	150	150	■
	AM 5707	70	120	■
	AM 5710	70	150	■

UWAGA / NOTE
Staffe NON compress
Clamp plates NOT included

Type 3

kN/m	KOD	L	H	Mt
1000	AM 5673	150	120	■

UWAGA / NOTE
Staffe NON compress
Clamp plates NOT included

Type 4

kN/m	KOD	L	H	Mt
1000	AM 5674	150	120	■

UWAGA / NOTE
Staffe NON compress
Clamp plates NOT included

Przedłużenia i adaptory / Extentions & Adapters AMADA-PROMECAM Style

AM 5959

kN/m	L	H	Mt
1000	150	60	■

PRZEDŁUŻENIE EXTENSION AMADA

UWAGA / NOTE
Staffe NON compress
Clamp plates NOT included

AM 5671

kN/m	L	H	Mt
1000	150	100	■

PRZEDŁUŻENIE EXTENSION AMADA

UWAGA / NOTE
Staffe NON compress
Clamp plates NOT included

AM 5430

kN/m	L	H	Mt
1000	150	67	■

ADATTATORE ADAPTER AMADA - LVD

UWAGA / NOTE
Staffe NON compress
Clamp plates NOT included



AM 5500

kN/m 900	L 200	H 220	Mt ■
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PRZEDŁUŻENIE
EXTENSION
AMADA

UWAGA / NOTE
Staffe comprise
Clamp plates included

AM 5501

kN/m 900	L 200	H 220	Mt ■
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PRZEDŁUŻENIE
EXTENSION
AMADA

UWAGA / NOTE
Staffe comprise
Clamp plates included

Adaptory matryc / Lower Adapters AMADA-PROMECAM Style

AM 6910

kN/m 1000	H 30	Mt ■	
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ADATTATORE
ADAPTER
AMADA - WILA / BYSTRONIC

Dostępne długości
Lengths available

- 50 mm
- 100 mm
- 200 mm
- 300 mm
- 500 mm
- 1000 mm

AM 6920

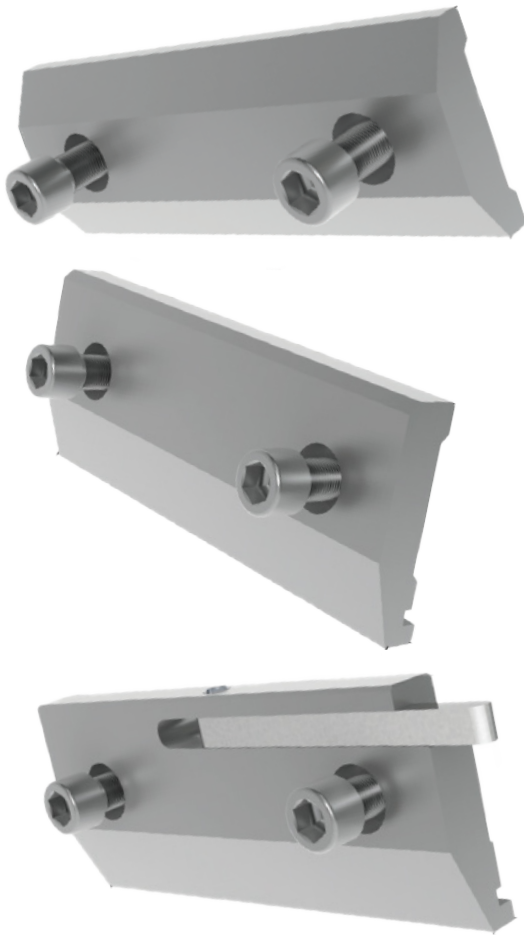
kN/m 1000	H 60	Mt ■	
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ADATTATORE
ADAPTER
AMADA - WILA / BYSTRONIC

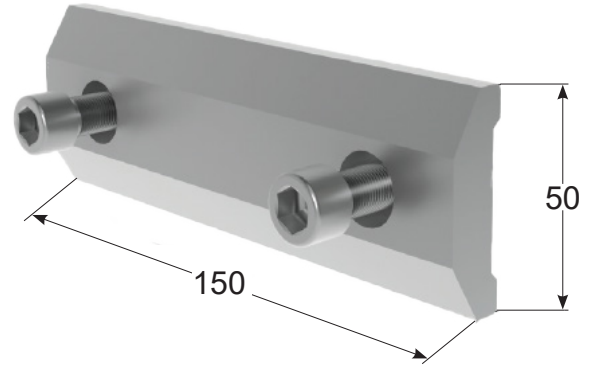
Dostępne długości
Lengths available

- 50 mm
- 100 mm
- 200 mm
- 300 mm
- 500 mm
- 1000 mm

kN/m 1000		KOD	L	Mt
		AM 6680	2100	■
		AM 6681	2600	■
		AM 6682	3100	■
		AM 6683	4100	■

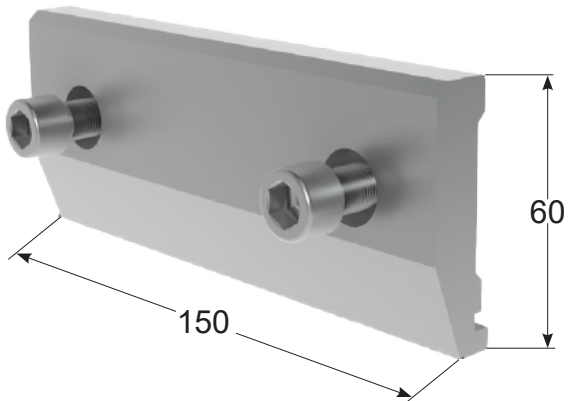


AM 5529



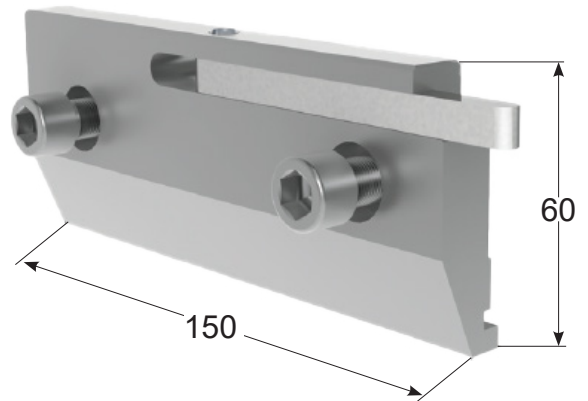
Docisk mechaniczny bez noska zabezpieczającego.
Clamp Plate

AM 5571



Docisk mechaniczny z noskiem zabezpieczającym.
Safety Clamp Plate

AM 5900



Szybki docisk mechaniczny z noskiem zabezpieczającym.

Safety Clamp Plate with Foldaway Lever



AM 4419

kN/m	H1	H2	Mt
1000	42.0	36.0	■

Dostępne długości
Lengths available

415 mm
835 mm

Inserts for AM 4419

kN/m	Mt	KOD
1000	■	AM 4500

Dostępne długości
Lengths available

415 mm
835 mm

kN/m	Mt	KOD	Z	α	R	T
1000	■	AM 4510	1.0	160°	0.5	1.0
		AM 4515	1.5	160°	0.5	1.2
		AM 4520	2.0	150°	0.5	1.5
		AM 4525	2.5	140°	0.5	1.5

Dostępne długości
Lengths available

415 mm
835 mm

T = Max Grubość
T = Max Thickness

Inserts for AM 4419

kN/m	Mt	KOD	Z	α	R	T
1000	■	AM 4585	8.5	90°	0.8	2.0
		AM 4590	9.0	90°	0.8	2.0
		AM 4610	10.0	90°	0.8	2.0
		AM 4611	11.0	90°	1.0	2.0
		AM 4612	12.0	90°	1.0	2.0

Dostępne długości
Lengths available

415 mm
835 mm

T = Max Grubość
T = Max Thickness

kN/m	Mt	KOD	Z	α	R	T
1000	■	AM 4613	13.0	90°	1.0	2.5
		AM 4614	14.0	90°	1.0	2.5
		AM 4615	15.0	90°	1.0	3.0

Dostępne długości
Lengths available

415 mm
835 mm

T = Max Grubość
T = Max Thickness

Inserts for AM 4419

kN/m	Mt	KOD	Z	α	R	T
1000	■	AM 4511	1.0	90°	0.3	0.5
		AM 4516	1.5	90°	0.3	0.5
		AM 4521	2.0	90°	0.5	0.8
		AM 4526	2.5	90°	0.5	1.0
		AM 4530	3.0	90°	0.5	1.0
		AM 4535	3.5	90°	0.5	1.2
		AM 4540	4.0	90°	0.5	1.2
		AM 4545	4.5	90°	0.5	1.5
		AM 4550	5.0	90°	0.5	1.5
		AM 4555	5.5	90°	0.5	1.5
		AM 4560	6.0	90°	0.5	1.5
		AM 4565	6.5	90°	0.5	1.5
		AM 4570	7.0	90°	0.5	1.5
		AM 4575	7.5	90°	0.5	1.6
		AM 4580	8.0	90°	0.5	1.6

Dostępne długości
Lengths available

415 mm
835 mm

T = Max Grubość
T = Max Thickness



**LEGENDA
LEGEND**

**L=Max Długość stampi
L=Max length tools**

**N=N° Max stampi
N=N° Max tools**

**W=Peso
W=WAGA / WEIGHT**

Altri colori su richiesta

Other colours on request



AM 4645

L	N	W
835 mm	30	200 Kg



AM 4650

L	N	W
835 mm	55	260 Kg



AM 4651

L	N	W
835 mm	55	330 Kg

